# METALLURGICAL THERMODYNAMICS AND KINETICS

B.TECH, 3<sup>RD</sup> SEMESTER

# **LECTURES NOTE**



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# **BPUT SYLLABUS**

# Metallurgical thermodynamics and Kinetics

Importance of Thermodynamics, definition of thermodynamic terms (phase, component, equilibrium, processes); concept of states, simple equilibrium. Equation of states, extensive and intensive properties, homogeneous and heterogeneous systems. Phase diagram of a single component system. Internal energy, heat capacity, enthalpy, isothermal, and adiabatic processes.

Second law of thermodynamics, entropy, degree of reversibility and irreversibility, criteria of equilibrium, auxiliary functions, combined statements, Maxwell's relations, transformation formula, Gibbs-Helmoltz equation.

#### **Importance of Thermodynamics**

In materials science, rather than randomly looking for and discovering materials and exploiting their properties, the actual aim is to understand materials so that new materials with the **desired properties** can be created.

The basis of materials science involves relating the desired properties and relative performance of a material in a certain application to the <u>structure of the atoms and phases</u> in that material through characterization. The major determinants of the structure of a material and thus of its properties are its constituent chemical elements and the way in which it has been processed into its final form. These characteristics, taken together and related through the laws of thermodynamics, govern a material's microstructure, and thus its properties.

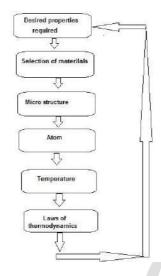
The manufacture of a perfect crystal of a material is currently physically impossible. Instead materials scientists manipulate the defects in crystalline materials such as precipitates, grain boundaries (Hall-Petch relationship), interstitial atoms, vacancies or substitutional atoms, to create materials with the desired properties.

All materials depend upon thermodynamics in one way or other.

Since most (all) of modern technology relies on electricity, and the flow of electricity generates heat, all technology is dependant on the laws of thermodynamics to function properly.

Of course, even non-modern technology is dependant on thermodynamics: anything requiring movement (screws, levers, planes, wheels, pulleys and other simple machines) all have to first over come the force of friction, which again relies on thermodynamics (as friction generates heat).

The main use of thermodynamics in physical metallurgy is to allow the prediction of whether an alloy is in equilibrium. In considering phase transformations, we are always concerned with changes towards equilibrium. And thermodynamics is therefore a very powerful tool.



#### **Definitions of thermodynamic terms**

#### Types of thermodynamic systems

**Isolated system** No energy and no matter can pass through the boundaries of the system.

#### **Closed system**

Energy can pass through the boundaries (as heat and/or work), but matter cannot.

#### Adiabatic system

No heat can pass through the boundary

(Neither can matter that can carry heat) –ideal thermos.

Work can be performed on or by the system.

An alternative formulation of the 1st law of thermodynamics:

The work done on a system during an adiabatic process is a state function and numerically equal to the change in internal energy of the system.

#### **Open system**

Both energy and matter may pass through the boundaries.

# work heat matter surroundings

#### Phase:

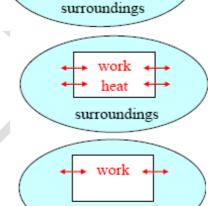
Materials consist of phases or mixtures of phases. A phase is a portion of a system that has uniform properties, physically distinct, chemically homogeneous and mechanically separable.

Ex-Water (Single phase), liquid water and ice (Double phase)

The phase may or may not be in an equilibrium state.

#### **Homogeneous and Heterogeneous:**

A single-phase system is called **homogeneous** (e.g. ice,  $\alpha$ -ferrite, Fe<sub>3</sub>C). Systems with two or more phases are **mixtures** or **heterogeneous** (e.g. mixture of ice+water, peartite etc) .systems. Two distinct phases in a system have distinct chemical or physical characteristics (e.g. liquid water and ice) and are separated from each other by definite phase boundaries. A phase may contain one or more components.



surroundings

#### **Component:**

The **components** of a given system are the different elements or chemical compounds which make up the system, and the composition of a phase or the system can be described by giving the relative amounts of each component. Chemically recognizable species (Fe and C in carbon steel, H<sub>2</sub>O and Sucrose in sugar solution in water) are examples of components.

Single component (Unary) Ex-water,

A binary alloy contains two components, a ternary alloy - three, etc.

Two component (Binary) Ex-Fe-C, steel, Three component (Ternary)

#### **Equilibrium** –

Equilibrium is the state in which the system parameters no longer change with time (there are no exchange of matter or energy, small disturbances decay, ...). The state along the path to the equilibrium may appear to be stable.

There are three types of equilibrium.

- (1) Mechanical equilibrium (pressure constant)
- (2) Chemical equilibrium (composition is same)
- (3) Thermal equilibrium (temp constant)

Above three type of equilibriums together is called thermodynamic equilibrium. The phases that are **not in equilibrium** can undergo a **spontaneous** phase transformation to an equilibrium phase or mixture of phases.

**Equilibrium** is the state that is achieved given *sufficient* time. But the time to achieve equilibrium may be very long (the kinetics can be slow) and a state along the path to the equilibrium may *appear* to be stable. This is called a **metastable state**.

#### What are thermodynamics variables?

There are two approaches to describe properties and behavior of a material:

- 1. *Microscopic approach* to describe the material in terms of microscopic variables (positions, velocities, charges, etc. of all particles in the system). But there are too many particles  $(N_A = 6.022 \times 10^{23} \text{ mol}^{-1})$  and this approach in unpractical in most cases.
- 2. *Classical (continuum) thermodynamics* to describe the material in terms of average quantities, or **thermodynamic variables**, such as temperature, internal energy, pressure, etc.

Statistical thermodynamics provides the connection between the classical thermodynamics and the behavior of the microscopic constituents of matter (atoms and molecules). Although in this course we will focus on classical thermodynamics, we will also consider a few elements of statistical thermodynamics, in particular in our discussion of heat capacity and entropy.

#### What are state, state variables, state functions and equation of state?

#### **State:**

It is the set of independent variables that can define the system at equilibrium that is called state. And the variables are called state variable.

System can be described by a number of thermodynamic variables that are *independent of* the history of the system. Such variables are called **state variables** or **state functions** depending on the context.

We can describe a system by a set of *independent state variables* and we can express other variables (*state functions*) through this set of independent variables. e.g. V=V(P,T), U=U(P,T). They are connected by **equation of state**,

Relationships between independent state variables are called <u>state function or eq<sup>n</sup> of state</u>.

$$Ex-PV=nRT$$
,  $V=V(P,T)$ ,  $U=U(P,T)$ 

For example, we can describe ideal gas by P and T, and use V = RT/P to define V. For different applications we can choose different sets of independent variables that are the most convenient.

#### Intensive and extensive variables

**Intensive properties** – independent of the size of the system, e.g. T, P. Ex-Temperature(T), Pressure(P), Density( $\rho$ ), Mole fraction(x), Dielectric Constant( $\epsilon$ ), Molar Mass(M), Expansion Coefficient( $\alpha$ ).

**Extensive properties** – proportional to the quantity of material, e.g. Mass(m), Number of moles(n), Volumes(V), Internal Energy(U), Enthalpy(H), Specific heat (C), Entropy(S), Gibbs free energy (G)

Example: if V1 = V2, T1 = T2, P1 = P2 then

$$V12 = V1 + V2$$
 (extensive)  $1 + 2 = 1+2$ 

But T12 = T1 = T2 (intensive)

We can also consider "derived intensive variables," e.g. Mass/Volume or Energy/Volume, that do not depend on the size of the system.

A numbers of rules apply when we consider whether physical quantities are intensive or extensive.

- 1. Thermodynamics variables or properties are either extensive or intensive.
- 2. Two quantities can only be added to equated to or substracted from one another if they are both extensive or both intensive.
- 3. The ratio of two extensive quantities is an intensive quantity. E g. m/V=p
- 4. The product of intensive quantity by an extensive quantity is an extensive quantity.
- 5. Extensive/Intensive=Extensive

#### **Process:**

When one or more of the parameters of a system is changed the state of the system changes and it is said that a system undergoes a process. i.e. changing from one state to other is called process.

- ❖ Work done by the system on the surrounding is +ve, Work done on the system by the surrounding is −ve.
- ❖ Heat given into the system is +ve (endothermic reaction). Heat out of the system is −ve (exothermic reaction).

Process can also divided in to five types they are

1. Cyclic process

- 2. Isothermal process
- 3. Adiabatic process
- 4. Isochoric process
- 5. Isobaric process

#### Laws of conservation of energy:

Energy cannot be created nor be destroyed but it can be converted and transferred from one body to other. When potential energy is converted in to any of the six forms of a kinetic energy the total energy in the system before the conversion equals to the total energy after the conversion.

.i.e.PE+KE=PE+KE.

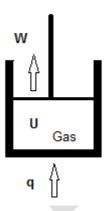
This is the law of conservation of energy.

#### **Internal Energy(U)**

Internal energy is the total energy contended by the thermodynamic system. It is the sum of kinetic and potential energy and all the form of energy.

❖ It is denoted as "U".

The absolute value of internal energy for a system cannot be determine we can only determine the change in internal energy( $\Delta U$ ).



q=U+W

 $q = \Delta U + W$ 

#### First law of thermodynaics:

The first law of thermodynamics states that energy can't be created nor be destroyed.

i.e. Incresses in interna energy of a system =heat supplied to the system+work done on the system.

 $\delta q = du + \delta W$ 

- ❖ Internal energy of a system dependes on its mass, chemical composition, structure as well as temperature.
- ❖ For a materail of fix mass, composition, structure then internal energy become function of only temperature.

#### **Internal energy for isochoric process:(V=Const.)**

$$\begin{array}{ll} dU = \delta q \text{-} \delta W \\ = & \delta q \text{-} \int \!\! P dV \qquad dV = 0 \\ dU = & \delta q \end{array}$$

#### **Internal energy for Isobaric process:(P=Const.)**

$$\begin{split} dU &= \delta q - \delta w \\ &= \delta q - \int_{V1}^{V2} P dV \\ &= \delta q - P(V_2 - V_1) \\ \Delta U &= \delta q - P(V_2 - V_1) \\ (U_2 - U_1) &= \delta q - P(V_2 - V_1) \\ (U_2 - U_1) &+ P(V_2 - V_1) &= \delta q \\ (U_2 + PV_2) - (U_1 + PV_1) &= \delta q \\ H_2 - H_1 &= \delta q \\ dH &= \delta q \\ \mathbf{H} &= \mathbf{U} + \mathbf{PV} \end{split}$$

#### **Heat Capacity:**

Heat capacity is defined as amount of heat required to raised as amount of heat required to raised the temp of a system of one degree.

❖ It is denoted as "C".

$$C = \left(\frac{\partial q}{\partial r}\right)$$

### **Heat Capacity in isobaric process:**

Heat capacity in isobaric process is denoted as C<sub>p</sub>.

$$C_p = \left(\frac{dg}{d\tau}\right)_p$$

$$= \left(\frac{dH}{d\tau}\right)_p$$

#### dH=CpdT

#### **Heat capacity in isochoric process:**

Heat capacity in isochoric process is denoted as C<sub>V</sub>.

$$C_p = \left(\frac{dv}{dr}\right) V$$

$$= \left(\frac{dv}{dr}\right) V$$

#### dU=CvdT

#### Relation between C<sub>P</sub> and C<sub>V</sub>:

The difference between the heat capacity is

$$C_P - C_V = \frac{dH}{dT} - \frac{dV}{dT} \dots (1)$$

We know H=U+PV....(2)

For one mole of ideal gas the gas equation is PV=RT.....(3)

Putting the value of ideal gas eq<sup>n</sup> in 2<sup>nd</sup> eq<sup>n</sup> we have

H=U+RT......(4)
Differencing the eq<sup>n</sup> (4) w.r.t T
$$\frac{dH}{dT} = \frac{dW}{dT} + R \frac{dT}{dT}$$

$$\frac{dH}{dT} = \frac{dW}{dT} + R$$

$$\frac{dH}{dT} = \frac{dW}{dT} - \frac{dW}{dT} = R$$

$$CP - CV = R$$

**Thermodynamics** can be used to predict weather the system is in equilibrium and to analyze the **phase stability and phase transformations**.

Questions thermodynamics can answer:

Is a particular process possible? Is a spontaneous evolution in a particular direction possible? What is the final/equilibrium state of the system?

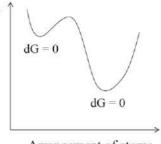
For example, for transformation occurring at constant T and P the relative stability of the phases in a system is determined by their Gibbs free energies,

$$\Delta G = G_{final}$$
 -  $G_{initial} = \Delta H$  -  $T \Delta S$ 

 $\Delta G < 0 \Rightarrow$  process is allowed, spontaneous, feasible, natural

 $\Delta G > 0 \Rightarrow$  process is forbidden

 $\Delta G = 0 \Rightarrow \text{equilibrium}$ 



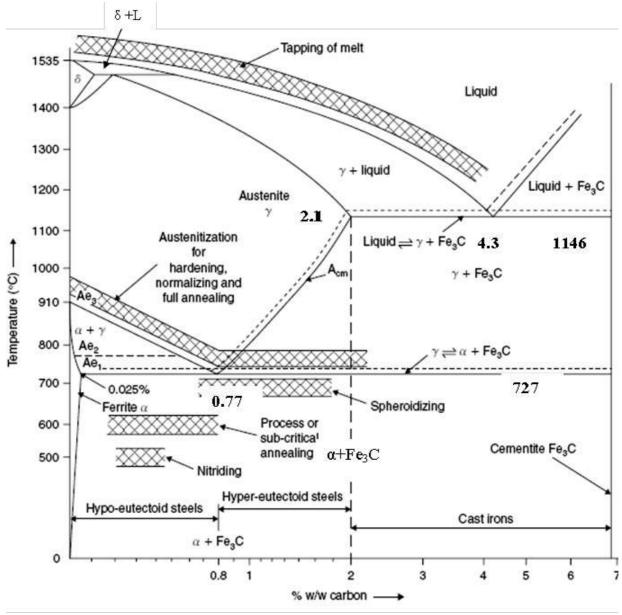
Arrangement of atoms

Understanding of phase stability is very important in material science – all properties of a material - optical, electronic, magnetic, thermal, mechanical depend on its phase composition.

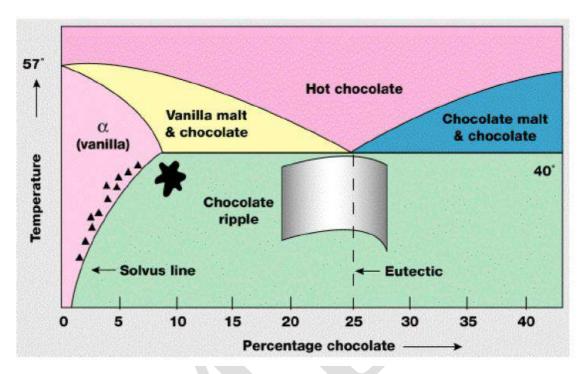
**A phase diagram** is a graphical representation of all the **equilibrium** phases as a function of temperature, pressure, and composition.

**Phase diagrams arise from minimizing free energies for each phase.** They can be used to describe gas - liquid – solid transitions, polymorphic solid-to-solid transitions, stable phases in alloys of different composition, etc.

# Example of a binary phase diagram: iron-iron carbide (Fe-Fe<sub>3</sub>C)



#### Another example: phase diagram for chocolate and vanilla



Review of classical thermodynamics Fundamental Laws, Properties and Processes

First Law - Energy Balance

Thermodynamic functions of state

Internal energy, heat and work

Types of paths (isobaric, isochoric, isothermal, adiabatic, cyclic)

Enthalpy, heat capacity, heat of formation, phase transformations

Calculation of enthalpy as a function of temperature

Heats of reactions and the Hess's law

**Reading**: Chapters 2, 6.1, 6.4 of Gaskell or the same material in any other textbook on thermodynamics

#### Internal energy, heat, and work: not very rigorous definitions:

It is impossible to give a rigorous definition of energy. ("...in physics today, we have no knowledge of what energy is." - the Feynman Lectures on Physics). Thermodynamics laws do not define energy,

Thermodynamics is dealing with transfer of energy.

In particular, the 1<sup>st</sup> law of thermodynamics postulates the energy conservation. In thermodynamics of materials we usually do not consider the kinetic energy of the center-of-mass motion of the system or gravitational energy (mgh), only *internal energy*, intrinsic to the body is considered.

**Internal energy** U is a sum of all potential and kinetic energies in the system (not only of mechanical origin). Thermodynamics is only dealing with change of U. The absolute value of U is not defined by the laws of thermodynamics, but an arbitrary zero point is often chosen for convenience.

**Heat** is the energy being transferred to a system as a result of temperature difference (work-less transfer of internal energy).

**Work** can be defined as the energy being transferred to a system as a result of (generalized) force acting over a (generalized) distance.

Work and heat are both functions of the path of the process – they are not state functions. Systems never possess heat and work! Heat and work are transient phenomena – describe energy *being transferred* to/from the system.

A simple one-component system can be described by T, P, and V. They are connected by equation of state, e.g. V=V(P,T). Therefore, two independent variables describe the system and define the state functions, e.g. U=U(P,T).

Let's consider processes when one of the two independent variables is fixed.

#### V = const - isochoric process

No work is done ( $w = \int PdV = 0$ ) and the 1<sup>st</sup> law takes form:

$$dU = \delta q$$
 or  $\Delta U = q$ 

(internal energy can be changed only by heat exchange)

#### P = const - isobaric process

$$\mathrm{W} = \int\limits_{V_{i}}^{V_{2}} P d\mathrm{V} = P \int\limits_{V_{i}}^{V_{2}} d\mathrm{V} = P \big( \mathrm{V}_{2} - \mathrm{V}_{1} \big) \quad \text{and the $1^{\text{st}}$ law takes form:}$$

$$U_2 - U_1 = q_p - P(V_2 - V_1) \hspace{1cm} \text{or} \hspace{1cm} (U_2 + PV_2) - (U_1 + PV_1) = q_p$$

qp is heat added at constant pressure.

$$H = U + PV - enthalpy$$
 - state function  
(since U,P,V are state functions)

$$\mathbf{H_2} - \mathbf{H_1} = \Delta \mathbf{H} = \mathbf{q_p} -$$
 change in enthalpy equals to heat added to the system at constant pressure

dT = 0, therefore,  $dU = \delta q - \delta w = 0$  (internal energy of an ideal gas is a function only of T).

Work done depends on the path, i.e. how the external pressure is changing during the transformation. For example:

Free expansion (no external pressure): w = 0

Reversible isothermal expansion (P<sub>ext</sub> = P<sub>gas</sub> at all times)

#### 1st (Eaw off thermodynamics-alconservation of energy in a thermodynamic process.

A state function, = called the internal energy, exists for any physical system – and the change in the internal energy thering narry process is the sum of the work done on/by the system and the heat transferred to from the system.

ΔUw ak awor indifferential forms due by an by stem

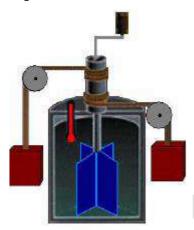
#### Q = 0 - adiabatic process

 $\Delta U = -w$  - no heat exchange, the internal energy can be changed only by

("d" for exact differential,  $\delta$  for path dependant)

- **U internal energy** (all potential and kinetic energies). It is a **state function** depends only on thermodynamic state of the system (e.g. P, V, & T for a simple system). Doesn't depend on path.
- **q energy added into the system as heat**. Positive (+) when the system gains heat from outside (**endothermic** process), negative (-) when heat flows out of the system (**exothermic** process).
- **w work done by the system** on its surroundings. Positive (+) when work is done by the system, and negative if work done on the system. If body does work, it expends energy and the internal energy of the body must decrease.

#### Equivalence of heat and work: Joule experiment



In Joule's experiment the mechanical energy can be measured simultaneously with temperature (thermal energy).

Joule found that the loss in mechanical energy is proportional to an increase in temperature of the water and the amount of water used. the constant or proportionality is 4.4J/g °C (modern data is 4.186 J/g °C)

Heat and work can independently produce identical changes in the system.

T is not a good measure of heat but heat can be measured through work, and heat capacity can be determined.

#### **Heat Capacity**

The heat capacity, C, of a system is the ratio of the heat added to the system, or withdrawn from the system, to the resultant change in the temperature:

$$C = q/\Delta T = \delta q/dT [J/deg]$$

This definition is only valid in the absence of phase transitions. Usually C is given as *specific heat capacity*, c, per gram or per mol

New state of the system is not defined by T only, need to specify or constrain second variable:

$$C_{V} = \left(\frac{\delta q}{dT}\right)_{V}$$
 - heat capacity at constant volume

$$C_{\mathfrak{p}} = \left(\frac{\delta q}{dT}\right)_{\mathfrak{p}} \quad \text{- heat capacity at constant pressure}$$

The fact that  $\delta q$  is not a state function and depends on the path is reflected in the dependence of the heat capacity on the path,  $c_p \neq c_v$  (note that small c is used for the derived intensive quantity, per mass, per volume, or per mole, versus capital C for the extensive quantity. For a system containing n moles  $C_p = nc_p$  and  $C_v = nc_v$  where  $c_p$  and  $c_v$  are molar values).  $c_v$  and  $c_p$  can be measured experimentally

Isobaric process:  $dH = \delta q = c_P dT$ , Isochoric process:  $dU = \delta q = c_V dT$ 

H and U can be calculated from c<sub>P</sub> and c<sub>V</sub>.

If material is allowed to expand during heating, how this affects its heat capacity?

$$c_p = \left(\frac{\delta q}{dT}\right)_p = \left(\frac{\partial H}{\partial T}\right)_p = \left(\frac{\partial U}{\partial T}\right)_p + P\left(\frac{\partial V}{\partial T}\right)_p$$

$$c_v = \left(\frac{\delta q}{dT}\right)_v = \left(\frac{\partial U}{\partial T}\right)_v$$

$$c_p - c_v = \left(\frac{\partial U}{\partial T}\right)_p + P\left(\frac{\partial V}{\partial T}\right)_p - \left(\frac{\partial U}{\partial T}\right)_v$$

since 
$$U = U(V, T)$$
,  $dU = \left(\frac{\partial U}{\partial V}\right)_T dV + \left(\frac{\partial U}{\partial T}\right)_V dT$ 

Differentiation with respect to T at constant P gives

$$\left(\frac{\partial U}{\partial T}\right)_{p} = \left(\frac{\partial U}{\partial V}\right)_{T} \left(\frac{\partial V}{\partial T}\right)_{p} + \left(\frac{\partial U}{\partial T}\right)_{V}$$
 therefore

$$c_p - c_v = \left(\frac{\partial U}{\partial V}\right)_T \left(\frac{\partial V}{\partial T}\right)_p + \left(\frac{\partial U}{\partial T}\right)_V + P\left(\frac{\partial V}{\partial T}\right)_p - \left(\frac{\partial U}{\partial T}\right)_V = \left(\frac{\partial V}{\partial T}\right)_p \left(P + \left(\frac{\partial U}{\partial V}\right)_T\right)_T \left(P + \left(\frac{\partial$$

$$\left(\frac{\partial V}{\partial T}\right)_{\!p} P \qquad \text{work of expansion at constant $P$ due to the} \\ \text{temperature increase by $dT$}$$

$$\left(\frac{\partial V}{\partial T}\right)_p \left(\frac{\partial U}{\partial V}\right)_T$$
 work of expansion against internal cohesive forces due to the temperature increase by dT

#### Calculation of enthalpy from heat capacity

For  $P = const dH = c_p dT$  and integration gives:

$$\int\limits_{H_{1}}^{H_{2}}dH=H_{2}-H_{1}=\int\limits_{T_{1}}^{T_{2}}c_{p}dT \\ H_{2}=H_{1}+\int\limits_{T_{1}}^{T_{2}}c_{p}dT$$

Example:

Let us find enthalpy for copper at 500K.  $c_p \approx 24.4 \text{ Jmol}^{-1}\text{K}^{-1}$  for copper at 1 atm.

From the 1<sup>st</sup> law can only calculate the difference  $\Delta H$  - need a reference enthalpy. Enthalpy at 1 atm and 298 K is called **enthalpy of formation**,  $H_{298}$ . For pure elements in their equilibrium states  $H_{298} = 0$ .

$$H_{500} = H_{298} + \int_{298}^{500} c_p dT = 0 + \int_{298}^{500} 24.4 dT = 4.9 \text{kJ/mol}$$

Enthalpy of substances other than pure elements can also be calculated. The enthalpy of a compound at 298 K = standard heat of formation of the substance from the elements.

In general, heat capacity is a function of temperature. For example, for alumina,  $Al_2O_3$ , the temperature dependence can be described by  $c_p^{\circ} = 117.5 + 10.4 \times 10^{-3} \text{ T} - 37.1 \times 10^5 \text{ T}^{-2}$  in the range 298-2325 K

$$\begin{split} H_{500}^{Al_2O_3} &= H_{298}^{Al_2O_3} + \int\limits_{298}^{500} c_p(T)dT = -1675.7 \text{ kJ/mol} + \\ &+ \int\limits_{298}^{500} \left[117.5 + 10.4 \times 10^{-3} \text{ T} - 37.1 \times 10^5 \text{ T}^{-2}\right] dT \end{split}$$

The standard heat of formation,  $H_{298}^{Al_2O_3}$ , and heat capacity,  $c_p(T)$ , are measured experimentally and can be found in themochemical tables, e.g. at http://webbook.nist.gov/chemistry/ or at the end of Gaskell's textbook

In most cases, thermal treatment of materials is carried out under atmospheric pressure and no work other than that against the atmosphere is produced. Enthalpy change is used to describe such processes.

#### Enthalpy and phase transformations

If the system undergoes a phase transformation (or a chemical reaction) then the enthalov change due to the phase change. ΔH......, has to be Heat of formation and phase transformations

If the temperature of interest is higher than the melting temperatures for both the metal and its oxide, the enthalpy change for  $M^{liquid} + \frac{1}{2} O_2^{gas} = \frac{1}{2} MO^{liquid}$  is then

$$\Delta H_{T} = \Delta H_{298} + \int_{298}^{T_{m}^{M}} \left[ c_{p}^{MO,solid} - c_{p}^{M,solid} - \frac{1}{2} c_{p}^{O_{2},gas} \right] dT - \\ -\Delta H_{m}^{M} + \int_{T_{m}^{M}}^{T_{m}} \left[ c_{p}^{MO,solid} - c_{p}^{M,liquid} - \frac{1}{2} c_{p}^{O_{2},gas} \right] dT + \\ +\Delta H_{m}^{MO} + \int_{T_{m}^{MO}}^{T} \left[ c_{p}^{MO,liquid} - c_{p}^{M,liquid} - \frac{1}{2} c_{p}^{O_{2},gas} \right] dT$$
 ratures, we 4 Jmol-1K-1 on T)

$$\Delta H_{m}^{MO} + \frac{1}{12} \frac{1}{12$$

#### Heats of Reactions -Hess's Law

Heat absorbed or released in a given chemical reaction is the same weather the process occurs in one or several steps (Hess, 1840).

#### Example:

$$C (graphite) + O_2 (gas) = CO_2 (gas)$$
  $Q = -393.6 \text{ kJ mol}^{-1}$ 

C (graphite) + 
$$\frac{1}{2}$$
 O<sub>2</sub> (gas) = CO (gas) Q = -110.5 kJ mol<sup>-1</sup>

$$CO (gas) + \frac{1}{2} O_2 (gas) = CO_2 (gas)$$
  $Q = -283.1 \text{ kJ mol}^{-1}$ 

- Hess's Law allows one to calculate Q for reactions that is hard to measure
- Presence of catalysts change the activation energy of reaction but not the net heat of reaction.

The Hess's law is just a consequence of the 1<sup>st</sup> law of thermodynamics: for P = const,  $\Delta H = Q$ . Since H is a state function, total heat is independent of path.

#### Calculation of heat of transition from heats of reactions

Let's find if an allotropic transition from diamond to graphite under ambient conditions results in the release or absorption of heat.

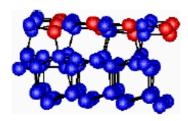
C (graphite) + 
$$O_2$$
 (gas) =  $CO_2$  (gas)  $\Delta H_{298}$  = - 393.6 kJ mol-1

C (diamond) + O<sub>2</sub> (gas) = CO<sub>2</sub> (gas) 
$$\Delta H_{200} = -395.5 \text{ kJ mol}^{-1}$$

Then for reaction C (diamond) = C (graphite)

$$\Delta H_{298} = 393.6 - 395.5 = -1.9 \text{ kJ mol}^{-1}$$

#### Transition of diamond to graphite is an exothermic reaction



Graphitization of a surface region of diamond at elevated temperature – Figure from a computer simulation

- 1. What is the analytical expression for the first law of thermodynamics?
- 2. Which of the following are state functions: heat, work, internal energy?
- 3. Which of the following are system parameters: temperature, volume, number of molecules, ideal gas constant, pressure, internal energy?
- 4. What are the dimensions of the molar heat capacity?
- 5. Work done by an ideal gas under different conditions.

- 1. Isothermal process
- 2. Isobaric process
- 3. Adiabatic process

1 g of ice at  $T=0^{\circ}C$  and 10 g of water at  $T=100^{\circ}C$  are mixed in an adiabatic container. What is the temperature within the container when its contents reach equilibrium? Express your answer in K. For  $H_2O$ , the change in enthalpy on melting  $\Delta H_{\rm melt}=6.01$  kJ/mole and  $c_p=75.3$  J/K mole.

It is obvious that the equilibrium temperature must be between 273.2 K and 373.2 K (initial temperatures of the ice and water, respectively). Since the system is in an adiabatic container, it does not exchange heat with its surrounding, therefore  $\Delta H = 0$ . The following three processes occur:

- (1) the ice melts;
- the water produced from the melting ice warms up to the equilibrium temperature T<sub>e</sub>;
- (3) the 100°C water that was initially part of the system cools down to the equilibrium temperature T<sub>e</sub>.

In order to find the equilibrium state, it does not matter in which order these processes proceed. Rather, we simply sum the change in enthalpy for each of the processes and insist that the change in the total enthalpy is zero. In this way, we obtain:

$$\begin{split} 0 = \Delta H = & \frac{m_{\text{ice}}}{M} \Delta H_{\text{melt}} + \frac{m_{\text{ice}}}{M} c_{\text{p}} \big( T_{\text{e}} - T_{\text{melt}} \big) \\ & + \frac{m_{\text{water}}}{M} c_{\text{p}} \big( T_{\text{e}} - T_{\text{boil}} \big), \end{split}$$

where M is the molecular weight of water,  $m_{ice}$  and  $m_{water}$  are the initial masses of ice and water, respectively. Solving this equation for the equilibrium temperature yields:

$$\begin{split} T_{\rm e} &= \frac{c_{\rm p} \left(m_{\rm ice} T_{\rm melt} + m_{\rm water} T_{\rm boil}\right) - m_{\rm ice} \Delta H_{\rm melt}}{c_{\rm p} \left(m_{\rm ice} + m_{\rm water}\right)} \\ &= \frac{75.3 (1 \cdot 273.2 + 10 \cdot 373.2) - 1 \cdot 6010}{75.3 (1 + 10)} = 356.9 \; {\rm K} \,. \end{split}$$

2 g of air was isobarically heated from  $T_1 = 0^{\circ}$ C to  $T_2 = 1^{\circ}$ C at a pressure p = 1 atm. The density of air at  $T = 0^{\circ}$ C is  $\rho = 0.00129$  g/cm<sup>3</sup>. What is the work of expansion?

Since the gas is heated at constant pressure, it will expand and, therefore, perform work. Hence, the answer must be positive. The ideal gas law and Eq. (1.20) can then be used to obtain the work performed by the gas:

$$W = nR\Delta T = \frac{p_1 V_1 R\Delta T}{RT_1} = \frac{p_1 m\Delta T}{T_1 \rho_1}$$
$$= \frac{1.013 \cdot 10^5 \cdot 2 \cdot 1}{273.2 \cdot 0.00129 \cdot 10^6} = 0.575 \text{ J}.$$

2l of nitrogen, originally at  $T=0^{\circ}$ C and  $p_1=5$  atm, isothermally expands until the final pressure is  $p_2=1$  atm. How much heat flows into this system during the expansion?

Since the gas expands, it performs (positive) work. The internal energy of an ideal gas does not change during an isothermal process. Therefore, all of the heat added to the gas is converted into work, that is, Q = W > 0. Applying Eq. (1.19) to the present situation yields

$$\begin{split} Q &= W = nRT \ln \frac{p_1}{p_2} = p_1 V_1 \ln \frac{p_1}{p_2} \\ &= 5 \cdot 1.013 \cdot 10^5 \cdot 2 \cdot 10^{-3} \ln \frac{5}{1} = 1630 \text{ J}. \end{split}$$

10 g of nitrogen, originally at  $T_1 = 17^{\circ}$ C, is adiabatically compressed from 8 to 5 l. How much work was done to compress the nitrogen? The isochoric heat capacity of a mole of nitrogen is 2.5R.

Since the gas contracts, the work performed by the gas must be negative. Application of Eqs (1.23), (1.22), and (1.21) shows:

$$W = -nc_{V}\Delta T = -\frac{m}{M}c_{V}\Delta T$$

$$pV^{\gamma} = \text{const} \\ pV = nRT \end{cases} \Rightarrow TV^{\gamma-1} = \text{const}$$

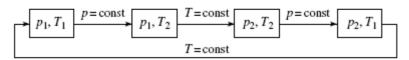
$$\frac{T_{2}}{T_{1}} = \left(\frac{V_{1}}{V_{2}}\right)^{\gamma-1}; \qquad T_{2} = T_{1}\left(\frac{V_{1}}{V_{2}}\right)^{\gamma-1}$$

$$\gamma = \frac{c_{p}}{c_{V}} = \frac{c_{V} + R}{c_{V}} = \frac{7}{5} = 1.4$$

$$T_{2} = 290\left(\frac{8}{5}\right)^{1.4-1} = 350 \text{ K}$$

$$W = -\frac{10}{28.02}2.5 \cdot 8.314 \cdot (350 - 290) = -445 \text{ J}.$$

4. 1 mole of an ideal gas undergoes the following cycle:



Derive an expression for the heat added to the gas during this process using only those parameters shown in the figure.

Since the internal energy is a state function, it does not change when we go around a complete circuit. Therefore, the first law of

thermodynamics reduces to Q = W. Writing expressions for the work associated with each process, we find:

$$Q = W = nR(T_2 - T_1) + nRT_2 \ln \frac{p_1}{p_2} + nR(T_1 - T_2)$$
$$+ nRT_1 \ln \frac{p_2}{p_1} = nR(T_2 - T_1) \ln \frac{p_1}{p_2}.$$

Calculate the heat of reaction for

$$CH_4 + 2CO = 3C_{(gr)} + 2H_2O$$

at 1100 K. The following thermodynamic data are available from standard thermodynamic databases:

Substance	CH <sub>4</sub>	CO	Cgr	H <sub>2</sub> O
$\Delta H_{1298}^0$ kJ/mole	- 74.60	-110.53	0	-241.81
$\Delta H_{f298}^0$ kJ/mole $S_{298}^0$ , J/(K mole)	186.26	197.55	5.74	188.72
a	42.06	28.41	16.86	30.00
b	31.50	4.10	4.77	10.71
c	-17.29	-0.46	-8.54	0.33

Find the heat of formation of SiO2

$$Si + O_2 = SiO_2$$

at constant volume and  $T = 700 \,\mathrm{K}$ , given the following thermodynamic data:

$$c_p(Si) = 20.0 \text{ J/(K mole)}$$
  
 $c_p(O_2) = 29.4 \text{ J/(K mole)}$   
 $c_p(SiO_2) = 44.2 \text{ J/(K mole)}$   
 $\Delta H_{298}^0 = -908 \text{ kJ/mole.}$ 

- 1. On what system parameters does the internal energy of a mole of an ideal gas depend?
- 2. On what system parameters does the enthalpy of a mole of an ideal gas depend?
- 3. Which ideal gas system parameter must be held fixed for  $Q = RT \ln (V_2/V_1)$  to be valid?
- 4. Does the change of the entropy depend on the path by which the system goes from one state to another?
- 5. What are the dimensions of entropy?
- 6. Does the entropy of the system increase or decrease upon heating a substance at constant volume or at constant pressure?
- 7. Does the entropy of the system increase or decrease when two ideal gases are mixed?
- 8. Can entropy be negative?

Iron ( $\alpha$ –Fe) is ferromagnetic at room temperature, but undergoes a phase transition to the paramagnetic state ( $\beta$ -Fe) at  $T_{\alpha \to \beta} = 768^{\circ}$ C. The heat of this transition is  $\Delta H_{\alpha \to \beta} = 1.53$  kJ/mole. A database gives the following data for  $\alpha$ –Fe:  $S_{298}^0 = 27.15$  J/(K mole);  $c_p = 23.9 + 8.7 \cdot 10^{-3}$  T J/(K mole). Find the entropy of 1 mole of  $\beta$ –Fe at  $T = 768^{\circ}$ C.

The entropy increases with increasing temperature (the hear capacity is always positive) and also during the  $\alpha \to \beta$  transformation (since  $\Delta H_{\alpha \to \beta} > 0$ ). Using Eqs (1.48) and (1.51) we find:

$$\begin{split} S^0_{T_{\alpha\to\beta}}(\beta-\text{Fe}) &= S^0_{298}(\alpha-\text{Fe}) + \int_{298}^{T_{\alpha\to\beta}} \frac{c_{\text{p}}}{T} \mathrm{d}T + \frac{\Delta H_{\alpha\to\beta}}{T_{\alpha\to\beta}} \\ &= 27.15 + 17.3 \, \ln\frac{1041}{298} \\ &\quad + 2.67 \cdot 10^{-2} (1041 - 298) + \frac{1530}{1041} \\ &= 70.10 \, \text{J/(mole K)}. \end{split}$$

- 1. Does the Gibbs free energy increase or decrease when a substance is heated at constant pressure?
- 2. Does the Helmholtz free energy increase or decrease when a substance expands at constant temperature?
- 3. If you know the Gibbs free energy of a substance at some temperature and pressure and you know its enthalpy as function of temperature and pressure, how would you calculate the Gibbs free energy at a different temperature and the same pressure?

The specific heat of solid copper ahove 300 K 15 given by  $C_{yy} = 22.64 \pm 6.78 \times 10^{-3} \text{ T J mol}^{-1} \text{ K}^{-1}$  By how much does the entropy of copper increase **on** heating from 300 to 1358 K?

$$\begin{split} C_p &= 22.64 + 6.28 \times 10^{-3} T \, \mathrm{J \ mol^{-1} K^{-1}} \\ \mathrm{Entropy \ increase}, \ \Delta S &= \int_{T_1}^{T_2} \!\! \frac{C_p}{T} \mathrm{d}T \\ \Delta S_{300-1358} &= \int_{300}^{1358} \!\! \frac{22.64 + 6.28 \times 10^{-3} T}{T} \mathrm{d}T \\ &= {}^{1358}_{300} [22.64 \mathrm{ln} \ T + 6.28 \times 10^{-3} T] \\ &= 40.83 \, \mathrm{J \ mol^{-1} K^{-1}} \end{split}$$

Estimpte the change in the equilibrium melting point of copper caused by a change of pressure of 10 kbar. The molar volume of cupper is  $8.0 \times 10^{-6}$  m' for the liquid. and  $7.6 \times 10^{-6}$  fur the solid phase. The latent heat of fusion of copper is 13.05 kJ mol'. The melting point is 1085 "C.

$$\left(\frac{\mathrm{d}P}{\mathrm{d}T}\right)_{\mathrm{eq}} = \frac{\Delta H}{T\Delta V}$$

Assuming  $\Delta H$  and  $\Delta V$  are independent of T and P for the range of interest, the equation may be rewritten as

$$\left(\frac{\Delta P}{\Delta T}\right)_{\rm eq} = \frac{\Delta H}{T\Delta V}$$

where: 
$$\Delta H = H^{L} - H^{S} = 13050 \text{ J mol}^{-1};$$
  
 $\Delta V = V^{L} - V^{S} = (8.0 - 7.6) \times 10^{-6} \text{m}^{3};$   
 $T = (1085 + 273) \text{ K}.$ 

Thus if  $\Delta P$  is 10 kbar, i.e.  $10^9$  Nm<sup>-2</sup>, the change in the equilibrium melting temperature is given by the above equation as

$$\Delta T = 42 \text{ K}$$

15 g 3g gold and 25 g of silver are mixed to form a single-phase ideal solid solution.

- (a) How many moles of solution are there?
- (b) What are the mole fractions of gold and silver?
- (c) What is the molar entropy of mixing?
- (d) What is the total entropy of mixing?
- (e) What is the molar free energy change at 500 "C?

- (f) What are the chemical potentials of Au and Ag at 500 "C taking the free energies of pure Au and Ag as zero?
- g) By how much will the free energy of the solution change at 500 O C if one Au atom is added? Express your answer in eV/atom.



No. of moles of 
$$Au = \frac{15}{197} = 0.076$$

No. of moles of Ag = 
$$\frac{25}{108}$$
 = 0.231

$$\therefore$$
 no. of moles of solution =  $0.307$ 

(b) Mole fraction of Au = 
$$\frac{0.076}{0.307} = \frac{0.248}{0.307}$$

Mole fraction of Ag = 
$$\frac{0.231}{0.307} = \frac{0.752}{0.307}$$

(c) Molar entropy of mixing, 
$$\Delta S_{\text{mix}} = -R(X_A \ln X_A + X_B \ln X_B)$$

$$\Delta S_{\text{mix}} = -8.314(0.248 \cdot \ln 0.248 + 0.752 \cdot \ln 0.752)$$
  
= 4.66 J K<sup>-1</sup> mol<sup>-1</sup>

$$= 1.43 \text{ J K}^{-1}$$

(e) Molar free energy change at 
$$500^{\circ}\text{C} = \Delta G_{\text{mix}}$$
  
=  $RT(X_{\text{A}} \ln X_{\text{A}} + X_{\text{B}} \ln X_{\text{B}})$ 

$$\Delta G_{\text{mix}} = -T\Delta S_{\text{mix}} = -773 \times 4.66 = -3.60 \text{ kJ mol}^{-1}$$

(f) 
$$\mu_{Au} = G_{Au} + RT \ln X_{Au}$$
  
= 0 + (8.314 · 773 · ln 0.248)  
= -8.96 kJ mol<sup>-1</sup>

$$\mu_{Ag} = G_{Ag} + RT \ln X_{Ag}$$

$$= 0 + (8.314 \cdot 773 \cdot \ln 0.752)$$

$$= -1.83 \text{ kJ mol}^{-1}$$

(g) For a very small addition of Au

$$dG' = \mu_{Au} \cdot dn_{Au}(T, P, n_B \text{ constant})$$

At 500°C, 
$$\mu_{Au} = -8.96 \text{ kJ mol}^{-1}$$
.

Avogadro's Number =  $6.023 \times 10^{23}$ 

$$1 \text{ eV} = 1.6 \times 10^{-19} \text{ J}$$

$$.. -8.96 \text{ kJ mol}^{-1} = \frac{-8.96 \times 10^3}{1.6 \times 10^{-19} \times 6.023 \times 10^{23}} \text{ eV atom}^{-1}$$
$$= -0.1 \text{ eV atom}^{-1}$$

Adding one atom of Au changes the free energy of solution by -0.1 eV.

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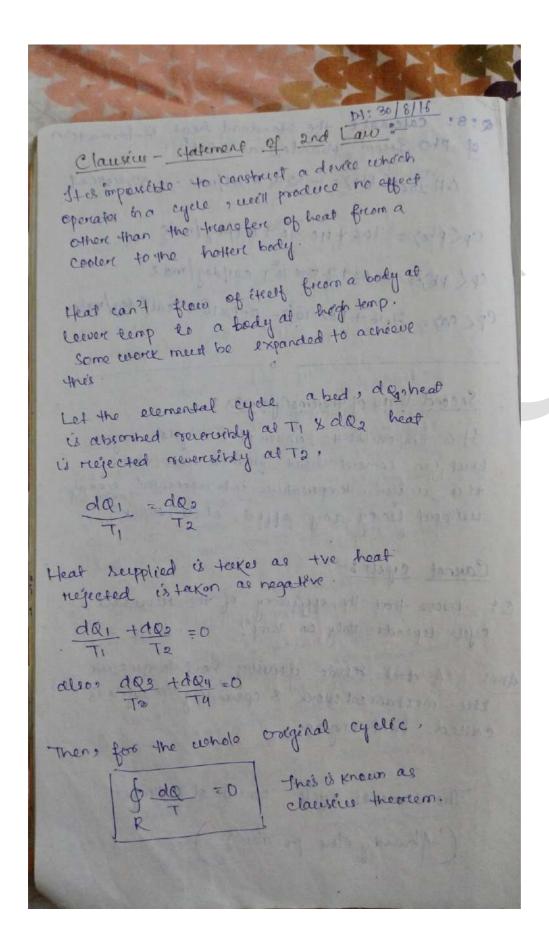
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$$\begin{split} S_{T_{\alpha \to \beta}}^{0}(\beta - \text{Fe}) &= S_{298}^{0}(\alpha - \text{Fe}) + \int_{298}^{T_{\alpha \to \beta}} \frac{c_{\text{p}}}{T} dT + \frac{\Delta H_{\alpha \to \beta}}{T_{\alpha \to \beta}} \\ &= 27.15 + 17.3 \ln \frac{1041}{298} \\ &+ 2.67 \cdot 10^{-2} (1041 - 298) + \frac{1530}{1041} \\ &= 70.10 \text{ J/(mole K)}. \end{split}$$

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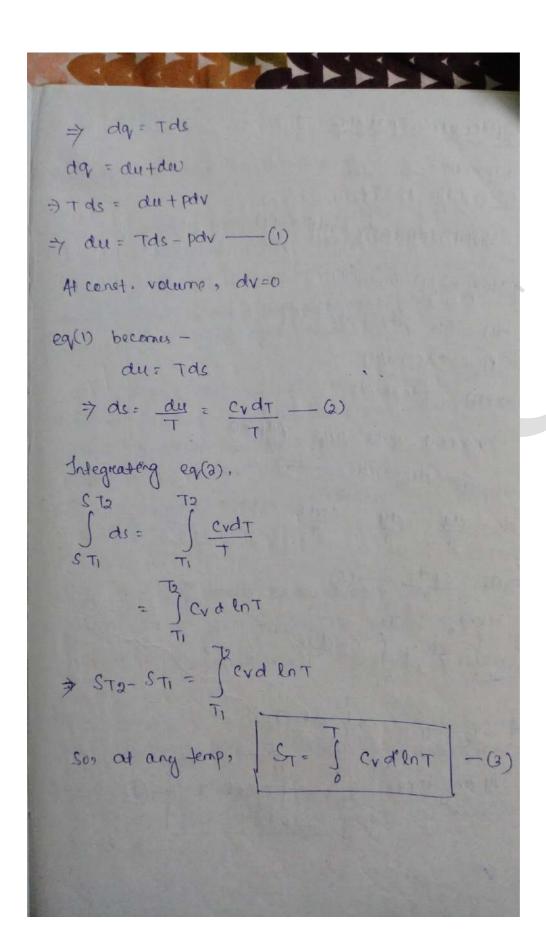
Second Law of theremodynamics:

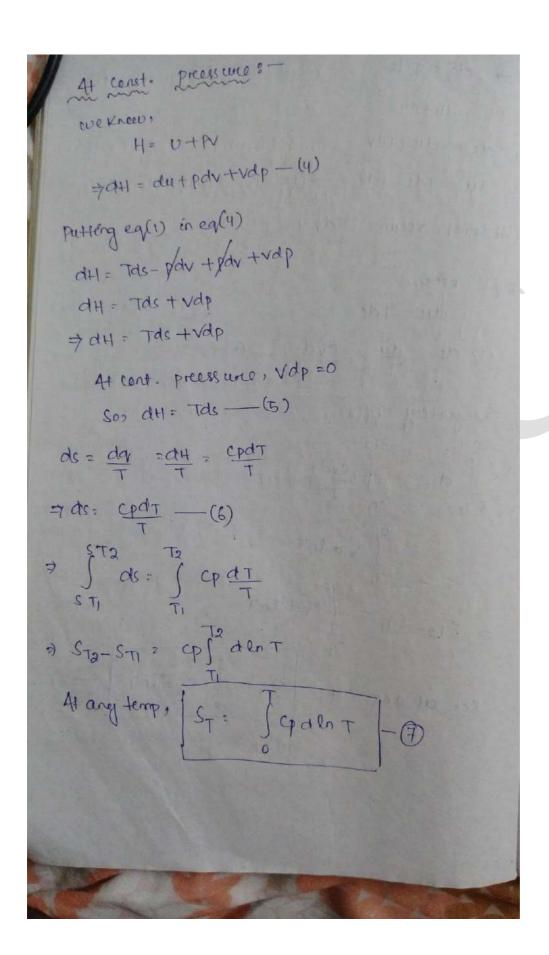
It is impossible to construet a cyclic engene
that can convert head from a reserviciour
al a unisposero temperature into mechanical energy
without leaving any effect elsewhere.



R= denotes egt as valid only for reconside process. Enthopy :-It is defend as a major of degree of randomness on disordomen of the system Let a system be taken from an insteal equilibroum state to final equilibration state 'f' by following reveresible path Risks. from clauseus theorem

since Rain reconsende paths son star = star Since Ri and R2 respresents any terro reconsible of do is independent of reversible path connecting i and to Therefore there exists ...
a property of the system conose value at the final state minus it value of inettal state. The's property is called entropy(s). Si da = g-si — @ uchon teur equation States and infinitismaly near, der =ds - 3 ds is an exact differential. Stela extensive property and unit is JK Temp dependence of entrop Variation of entropy of a cystem at constant pressure and cont xolume Costant volume we know,





Dt: 10/9/16

Freveriste and Irosevereses proces :-

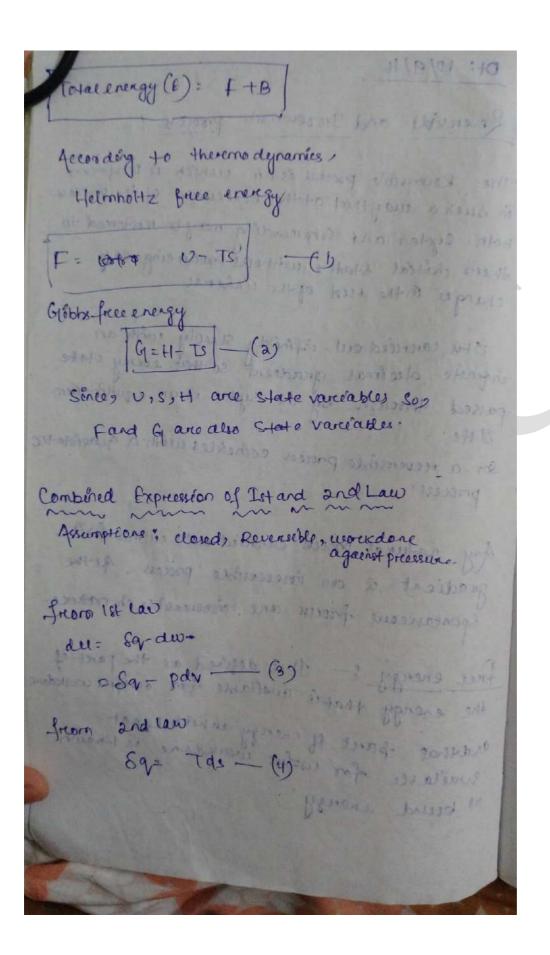
The Reversible process és on menérch is periform in such a may that at the conclusion of the process in such a may that at the conclusion af the process both cycles and survivousling may be trestorted to their chétal state, methout producing any their chétal state, methout producing any changes in the reed of the universe changes in the reed of the universe

stis contriled out infinitely shootly with an infinite ofecimal gradient so that every state passed through by the system is an equilibrain state.

So, a reversible process coincides with a quasidatic

Any natural process carreied out metha ferête gradient à cen invereusible process. Al the spontaneous process and croveveasible in nature.

free energy :- It is defined as the paret of the energy tratis available for assertal workdon and that for susfal workdone waitable for useful workdone is known as bourd energy.

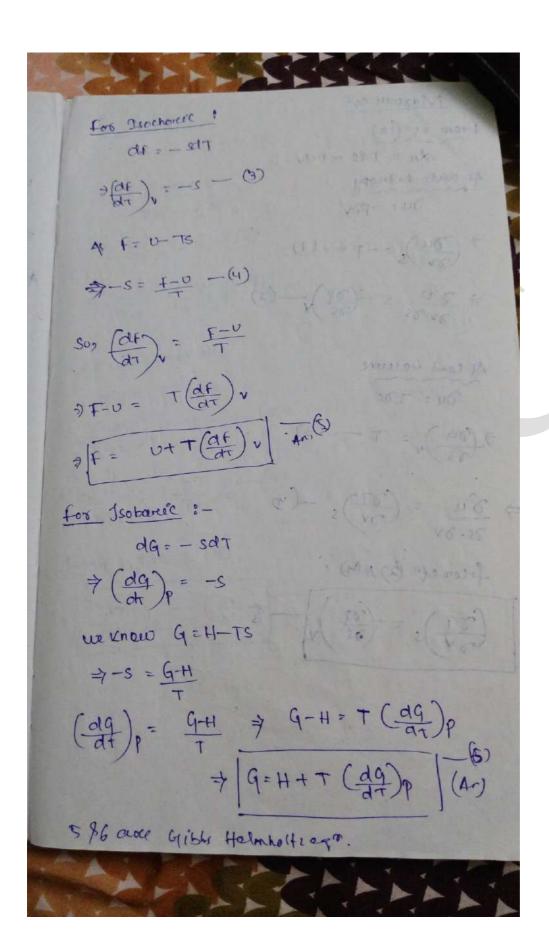


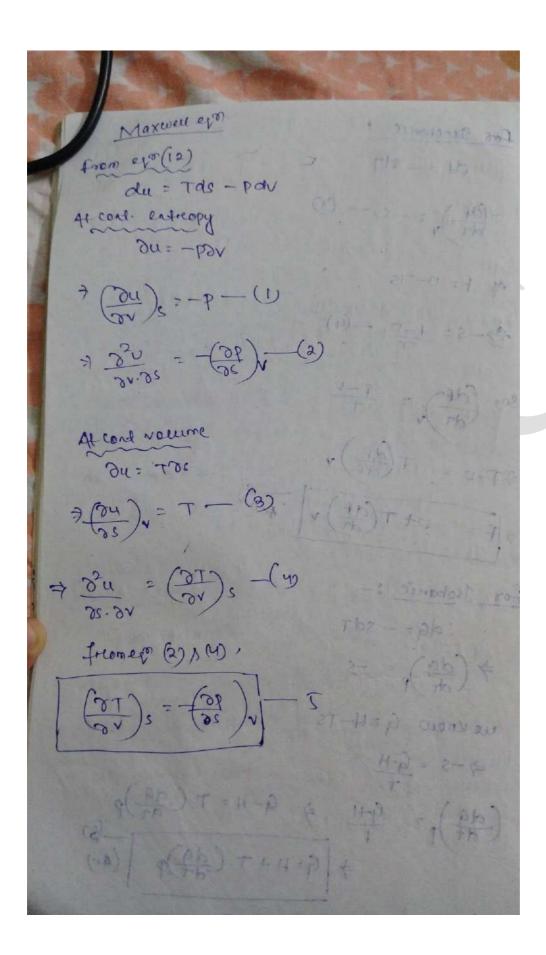
combining ex (B) and (4) du = Tds - pav - (5). => dH = du+pdv+vdp -(c) Replacing the term du fromeque (6) in eyor (6) dH = Tas - par + par + volp dH = tds + VdP - (7) from helmholtz free energy egn

[F= U-TS]

AG: du- (tds+sdt)-(8) put the value of ext(s) in ex(s) df = Tds - pdv - tas - sd7 3 df = - pdv - sd7 - (9) From Gribbs frece energy 9=H-TS 2 - 7/2 - 7/2 - 7/2 = dq=dH- (Tds+sdT) -(10).

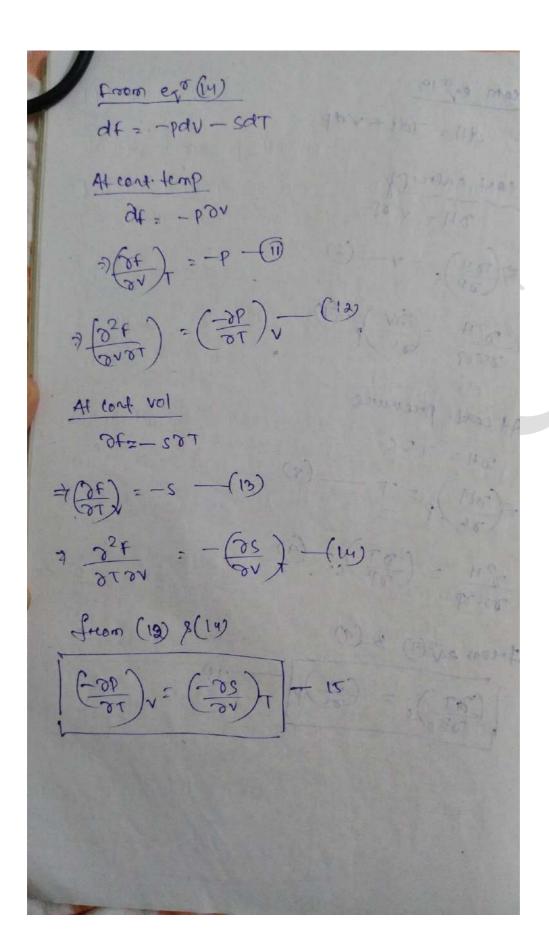
put the value of ex" () in oil (10) dq= (tas+valp) - (tas+sat) = Tas + vale - Tas - sat visus dg = vdp - SdT - 100 +17 +00 - 140 -So, combining 1st law and 2nd law with conscolering asumptions wegot? du = tds -pdv - (12) - 1914 dH = Tds+vdp - (19) df = - pdv -sdT \_ (iu) dg= vdq - sdq - (15) Gibbs Helmholtz egn :-Freom Helmholtz free energy eve af = - pdv - sar - 0 freor Gibns free energy dq = vdp - sd7 - (2) · COD - (Thursto) - 11h-pt 6





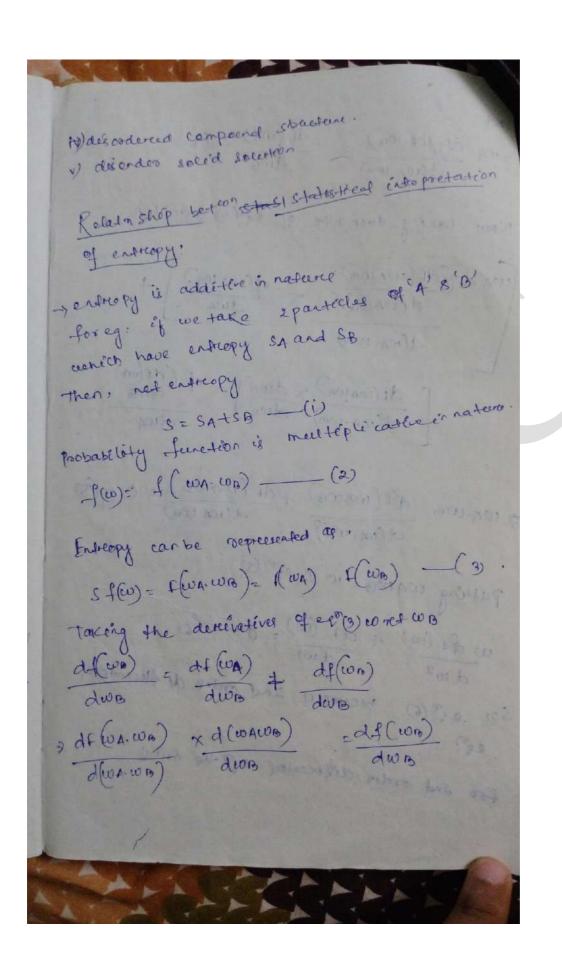
Sream egris dH = Tast vap At conf enercopy

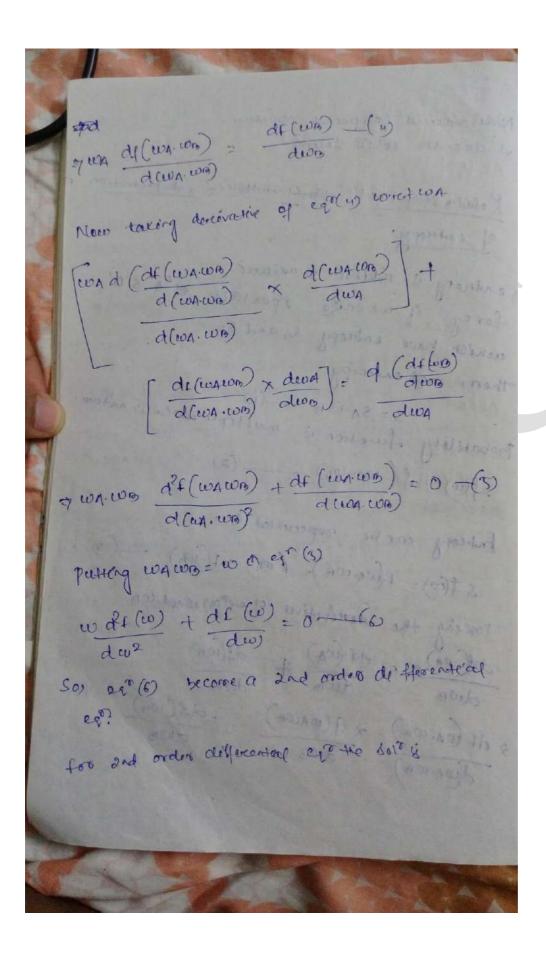
OH = V OP =)(2H)2 = N-(E) 2 82H = (3V) - (7) At cont. pressure = (8) 7 2°H = (07) = (9) From evo(7) & (9) (at) = (av)P

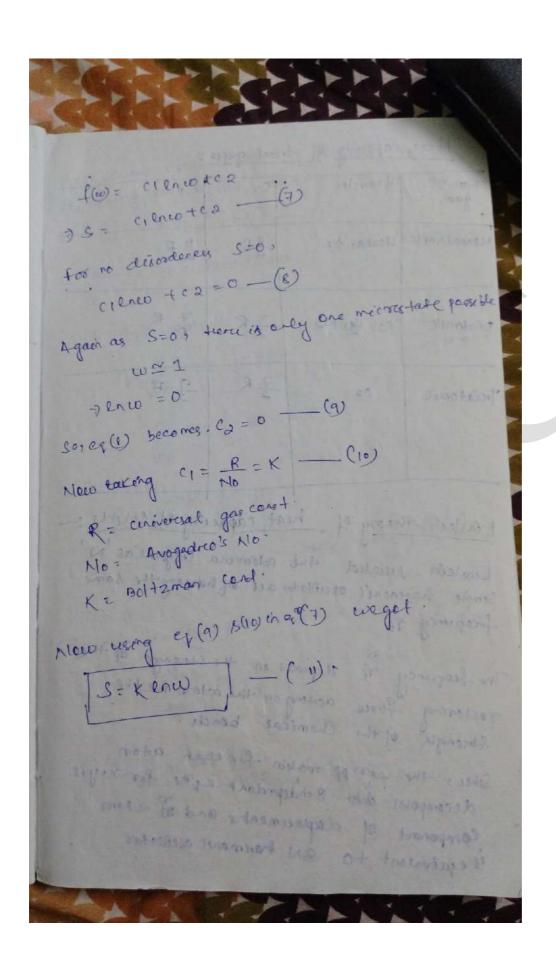


from 15 dq = vdp - sdT -s - (16)

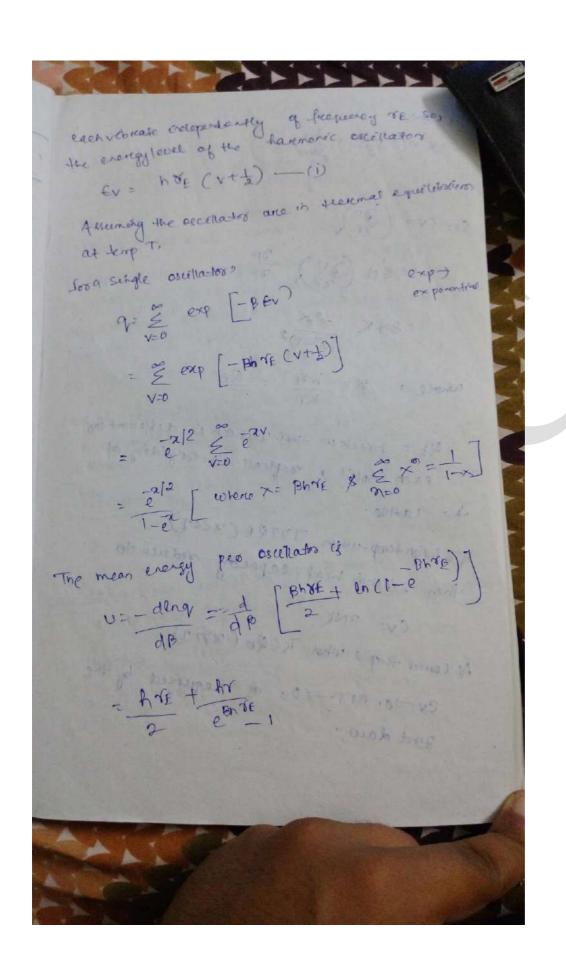
W morth D4: 17/9/16 Third Law of thermodynamics 5 of states that the entropy of any bubotance (which is at complete equilibrium) may be taken as Zero. Consequences of third law 3-I when disorder in a secretarie completely vanished it becomes perfectly ordered and has only one persible arrangement of atoms. of Then, inthis case complete internal equilibrium 15 established The cause for development from perfect order are ( ) The thermal energy and resembling motion of others and molecules ii) Non-constatently as in amousphous soleties or liquide. iii) Creytar defects is vacanciès, interstéal extong délocations etc.

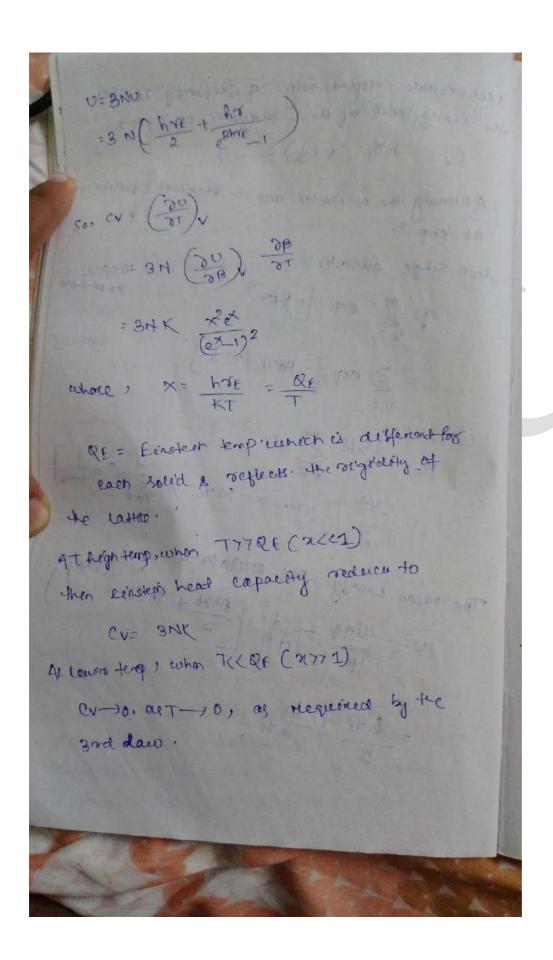






		ALL S
Hear capacity of	Ideal gares	e-
Types of Examples	ilcv	Translip 3
Monoatomic He, Ne, A78	3 R	to R
Diatonic 02, 49, N2	5-R	7 R
Treiatomic 03	72 R	9 R
(0)		to prome made
Einstein-theory of heat capacity of solvids:  Einstein streated the atom in a creyeral as 'N'  Einstein streated the atom in a creyeral as 'N'  Einstein streated the atom in a creyeral as 'N'  Simple harmonic oscillator are of havengthe same  frequency Te  The frequency Te depends on the strength of the  rectoring force acting on the atom in ethe  rectoring force acting on the atom in ethe  Strength of the chemical bonds:  Sites, the ego of matrix for each atom  Cites, the ego of matrix for each atom  Component of displacements and to actom  is equivalent to an harmonic accidents		
	PA	





Fugacity, activity, equilibrium constant, use of S-functions, controlled atmospheres, homogeneous and heterogeneous equilibria.

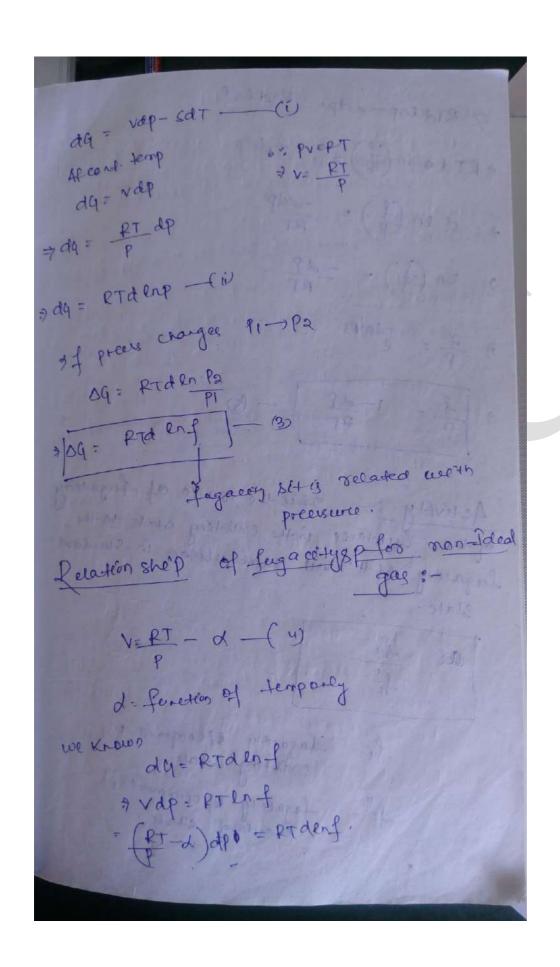
Ellingham - Richardson diagrams, phase stability diagrams.

Solutions: partial molal quantities, ideal and non-ideal solutions, Henry's law, Gibbs – Duhem equation, regular solution, quasi-chemical approach to solution, statistical treatment. One weight percentage standard state, chemical potential, phase relations and phase rule – its applications.



D+: 20/9/16 IJ-Modello. Escaping tendency 8- of 18 the kindercy dessolution of one phase to another I phase on the measure of their modynamic potential. tel Let'ces consider a septem consist of eiquid phase and gaseous phase of water. lendency or migration To express the escaping of molecules from one phase to ano theremodynamic parameter i.e theremodynamic petential is used So, here 3 cases areises: case I: when the system is in equalibration in no mégration of molecules from one phase anothere by request Grapous case I'd- when temp is seightly in creases recent the eighest molecules grapour < Gerquid

case 11: - when the temp is lowered, then condensation of gar molecules starts le Grapous > Geogram > Da = -ve - Gin It is a measure of chemical potential in the forem of adjusted pressures. 3+ defrectly relates to the tendency of the sechetano La prefere one prase over another (solid-lid & ga) At a fixed temp and prossure watere well have different fugacity for each phase The phase with lowest fagacity well be most favourable 1.e the substance ménéneses free energy Stis not a physical property of a Substance rather Etis a calculated property, when a system approaches the edeal gas state (
verey low pressure) then the chemical Patental approaches -ve infenorty, & which for the purpose of mathematical modeling the cendeserrable.

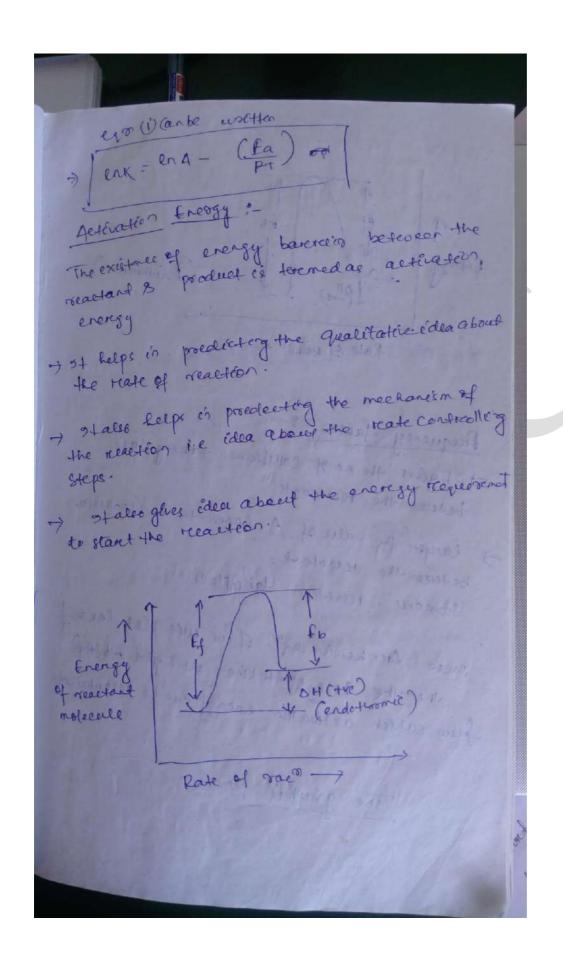


> RTd enp-ddp= Rtd enf > RTd o en (f) = -ddp + den (f) = -dap en (f) = -dP PT It is the roates of fugacity of the substance in the existeng state to the fugacity of the sood same substace in Standard State.

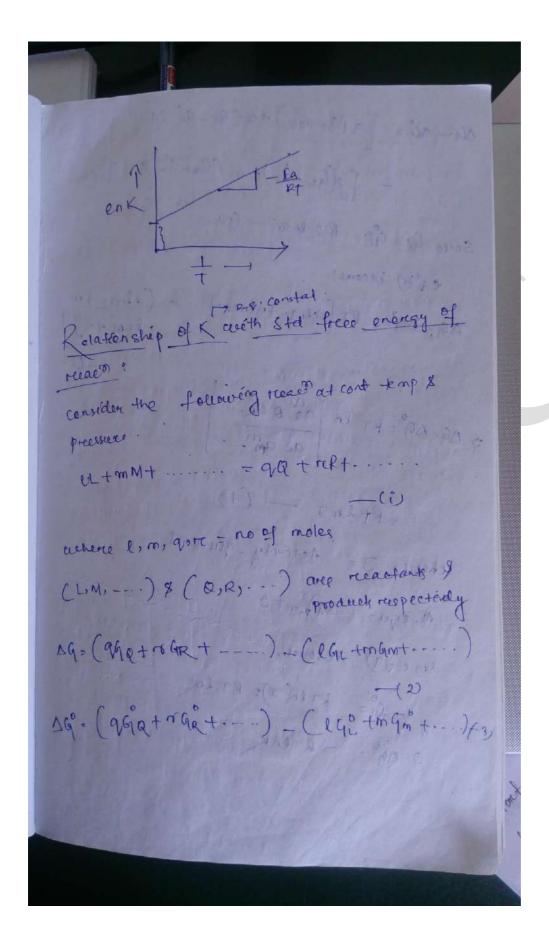
Nofes -(1) at és dimensionless queantity (ii) value of at is numerically equal to the value of Pi( in asm) Archeneus ego: The auchenius exo és simple best remarkable accurate formula for the temp dependence of the recaetion rafes. 94 gives the dependence of the voate constant k' quachemical reaction on the absolute tempt in Kelven: K= AE CEAlPT K = Rate constant A = pre exponential / frequency factor

Ea = Activation energy

R= unexercal gas constant.



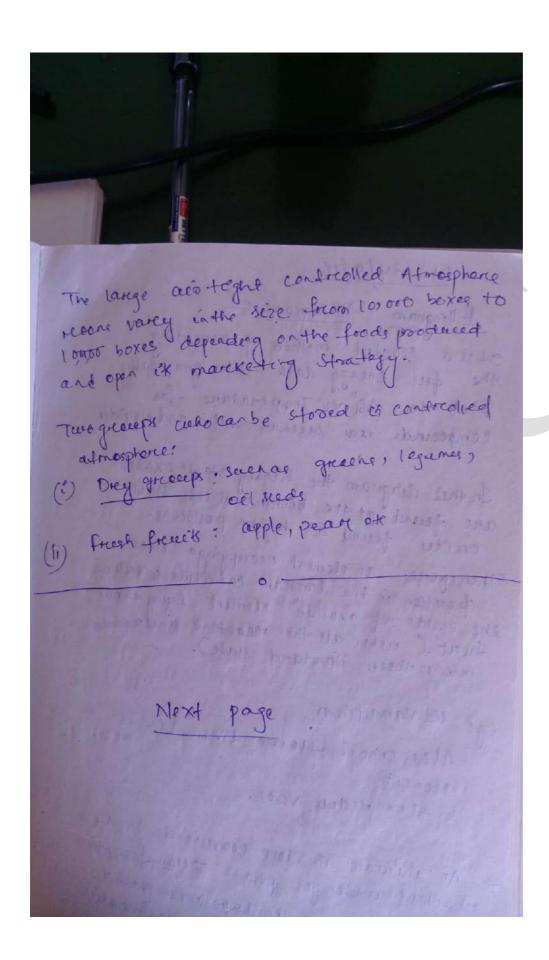
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 $\Delta G - \Delta G = \left[ a \left( G_R - G_R^{\circ} \right) + o \left( G_R - G_R^{\circ} \right) + \dots \right]$   $- \left[ e \left( G_L - G_L^{\circ} \right) + o \left( G_R - G_R^{\circ} \right) + \dots \right] + c G_R^{\circ}$ Since Gi- Ci: PT enai - (3) DG-DG = PT [glag trilnak+.-)- (elnaz +m enm +-) 7 DG-DG°= PT la [ac a de...] = Rt ln J - (7) where, J = Activity question A equis (DG), T=0 Sujes(9) becomes, - G= RTEN(J)= RT Ent 7 DAD = - RTENK

on-(-prend = prent prent prent prent prent prent prent 7/59 = RTEN (3/K) (8) 1mp for Esotherenal process  $\Delta H = \Delta H - T \Delta S - (9)$ 7 AGO(T) = AHO(T) - TAS(T) - (10) New from Korenhoff's cour Hrz. Haast Joseph 296 F D Cpd7 -DSf(T) = DSf(290) + J DCP dT (12) Again? using (1) 1 (12) in ex (10) sailt) = [ stif (sac) + ] schar] -7 [ sig(2a) + ] sign at ] -(13)

Controlled Atmosphere 8is an agricultural 4 controlled Almosphoree An atmosphere in which oxygen, Storage mothod. Coz and nátrogen con, as well as temp and hunidary regulated Controlled Atmosphere Storage és a non-cleritas process in which oxygen level in the shield resorm are recoursed, usually by the circusion of neitrages gas from the approximately 21% l'athe aire we bourthe 1% - 2%. Tempare Kept constant at 32-86°F humidity ismaintained at 95%. and log levels are also confrolled Exact conditions in the recommy are set according to the product variety. Atmosphere storinge was forest controlled 4+magnerie storiege was for used in lated states in 1960s and washington now has stre largest capacity of controlled atmosphery storage of any growing tregion in the world,



# D+: 24/9/16

Ellengham Diagram of prenenting 3+is a semplest method of prenenting the free energy data is to greatheally plat in AG vs temperature for compounds and sulphotes compounds and sulphotes

In this diagram the higher stable oxides are found at the bottom and less stable oxides found at higher positions.

Therefore, an element occupying a Lawor poster in the diagram can always reduce the oxide of another element lying above heat ( when all the reactant and product ours in their Standard state).

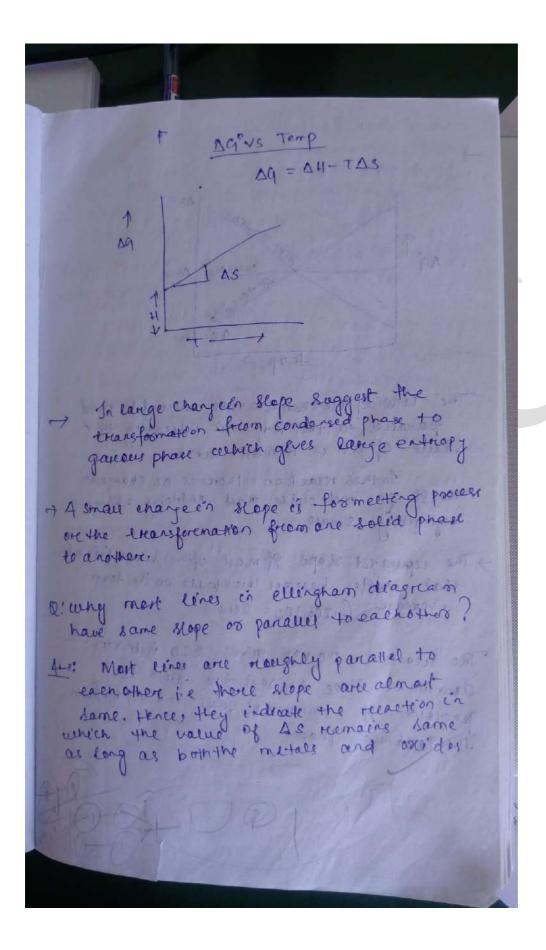
eg: Ma Vanadium Alsozureis beloward vsas lineis aboveit.

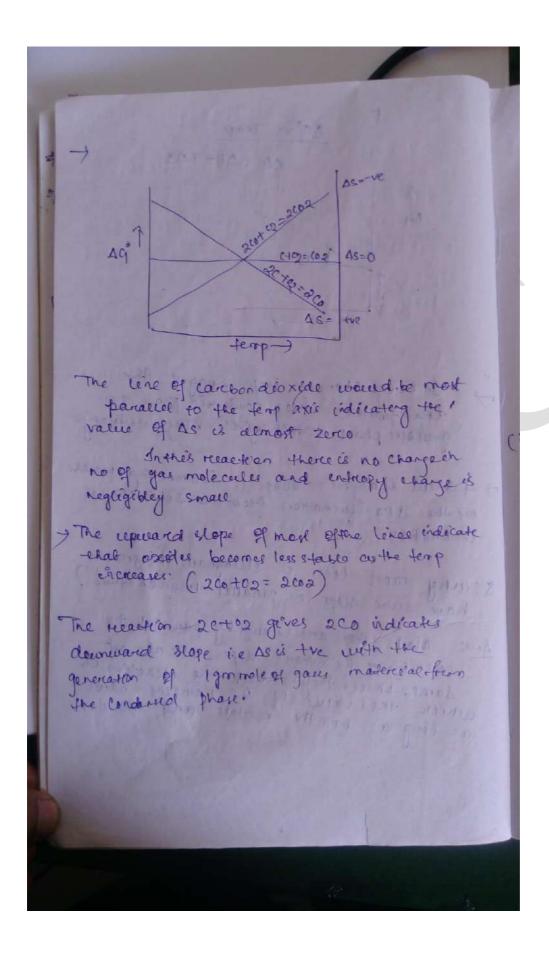
so, Alcan reduce 1203.

pro duel

The increase is slope corresponds to the meastants rendenge phase treansformation where as decrease in slope correspond to preduct undergoing phase treansformation.

This evident that the change instope is related to the the authory of the mass-formation of the reactast or the





In presence of carebon, co is most stable as the temp increases. due to this downevared slope Carebon can reduce anymetal oxide in the total metal provided the temp is high enough. So, Ciscomorly used as reducing agent. on the other hand the represent slope of line theologians ereng hydrogen is poor reducing at heigh knop. i) of the receipt and product and is insolution Limitationes then expercimentally measured thermodynamic data is not available inthis diagram. (ii) It gives no account of reaction reactes which are essential for any process. oragger potenteal to Metal orcide system M02(5) amoz.

## partial molal quantities

The properties of a solution are characterized by thermodynamic functions such as V, S, U, H, A, and G. These values are extensive and refer to the entire solution. It is convenient to use intensive values (e.g. pressure, temperature, and concentrations) as parameters since these values do not depend on the quantity of the solution. In order to estimate the contribution to the extensive property (F) made by each of the i-components in the solution, Lewis defined the partial molar values of a property as

$$\overline{F}_i = \left(\frac{\partial F}{\partial n_i}\right)_{p, T, n_{j \neq i}}.$$

The chemical potential is an example of a partial molar value; it is the partial molar Gibbs free energy.

## Gibbs free energy of a binary solution

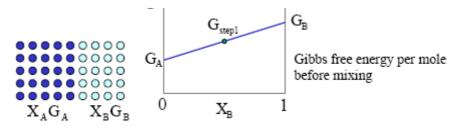
Let's consider a binary solution of A and B atoms that have the same crystal structures in their pure states and can be mixed in any proportions - form a solid solution with the same crystal structure (satisfy hume ruthery rules of unlimited solid solubility). Example: Cu and Ni.

1 mol of homogeneous solid solution contains X<sub>A</sub> mol of A and X<sub>B</sub> mol of B.

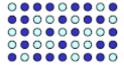
 $X_A$  and  $X_B$  are the mole fractions of A and B in the alloy.  $X_A + X_B = 1$ Let's consider two steps of mixing:

- 1. Bring together X<sub>A</sub> mol of pure A and X<sub>B</sub> mol of pure B
- 2. Mix A and B to make a homogeneous solution





After step 1 the free energy of the system is  $G_{\text{step1}} = X_A G_A + X_B G_B$ 



After step 2 the free energy of the system is  $G_{\text{step2}} = G_{\text{step1}} + \Delta G_{\text{mix}}$ 

Where  $\Delta G_{mix}$  is the change of the Gibbs free energy caused by the mixing.

 $\Delta G_{mix} = \Delta H_{mix} - T\Delta S_{mix}$ 

 $\Delta H_{mix} = H_{step2} - H_{step1}$  - heat of mixing of the components

(heat of formation of a solution)

 $\Delta S_{mix} = S_{step2} - S_{step1}$  - difference in entropy between mixed and unmixed states (entropy of formation of a solution)

#### **Ideal solution**

Let's first consider an **ideal solution** – interactions between atoms A-A, B-B and A-B are identical, and  $\Delta Hmix = 0$ ,  $\Delta Vmix = 0$ 

 $\Delta G \text{ id mix} = \Delta H \text{mix} - T \Delta S \text{mix} = -T \Delta S \text{mix}$  (because  $\Delta H \text{mix} = 0$ )

 $\Delta$  S mix = S step2 - S step1

S, the entropy (disorder ness) consists of two parts i.e. thermal and configurational entropy In statistical thermodynamics,  $S = k \ln w$ 

- In case of thermal entropy, w is the number of ways in which the thermal energy of the solid can be divided among the atoms or The total numbers of ways in which vibrations can be set up in the solid
- In solutions, additional randomness exist due to the different ways in which the atoms can be arranged leading to the configurational entropy
- If there is **no volume change or heat exchange during mixing** then the only contribution to  $\Delta Smix$  is the change in configurational entropy

So the free energy change upon mixing is only due to the change in configurational entropy:

S step  $1 = k \ln 1 = 0$  because there is only one way the atoms can be arranged before mixing.

Therefore,  $\Delta$  S mix = S step2

 $S = k \ln w$ 

For mixing of N<sub>A</sub> particles of type A with N<sub>B</sub> atoms of type B:

$$\Omega = \frac{\left(N_A + N_B\right)!}{N_B! N_A!} \qquad \Delta S_{mix} = k_B ln \frac{\left(N_A + N_B\right)!}{N_B! N_A!}$$

Using Stirling formula for big numbers:  $\ln N! \approx N \ln N - N$ 

$$\begin{split} &\Delta S_{mix} = k_{B} \big[ln(N_{A} + N_{B})! \text{-}lnN_{A}! \text{-}lnN_{B}!\big] = \\ &= k_{B} \big[(N_{A} + N_{B})ln(N_{A} + N_{B}) \text{-}(N_{A} + N_{B}) \text{-}N_{A}lnN_{A} + N_{A} \text{-}N_{B}lnN_{B} + N_{B}\big] = \\ &= -k_{B} \Bigg[N_{A}ln\bigg(\frac{N_{A}}{N_{A} + N_{B}}\bigg) + N_{B}ln\bigg(\frac{N_{B}}{N_{A} + N_{B}}\bigg)\Bigg] \end{split}$$

$$X_A = \frac{N_A}{N_A + N_B} \qquad X_B = \frac{N_B}{N_A + N_B}$$

If the total amount of material is 1 mol,  $N_A + N_B = Avogadro's$  number  $(N_a)$ , and  $N_A = X_A N_a$ ,  $N_B = X_B N_a$ ,  $N_a k_B = R$ . Therefore

$$\begin{split} \Delta S_{mix} &= -k_B \Bigg[ N_A ln \Bigg( \frac{N_A}{N_A + N_B} \Bigg) + N_B ln \Bigg( \frac{N_B}{N_A + N_B} \Bigg) \Bigg] = \\ &= -R \Big[ X_A ln X_A + X_B ln X_B \Big] \end{split}$$

$$\Delta G_{mix}^{id} = -T\Delta S_{mix} = RT[X_A ln X_A + X_B ln X_B]$$

For the total Gibbs free energy of an ideal solution:

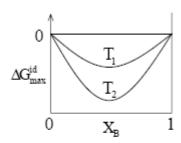
$$\boldsymbol{G}^{id} = \boldsymbol{G}_{step2} = \boldsymbol{G}_{step1} + \Delta \boldsymbol{G}_{mix}^{id} \qquad \boldsymbol{G}_{step1} = \boldsymbol{X}_{\!\!A} \boldsymbol{G}_{\!\!A} + \boldsymbol{X}_{\!\!B} \boldsymbol{G}_{\!\!B}$$

$$G^{id} = X_{A}G_{A} + X_{B}G_{B} + RT[X_{A}lnX_{A} + X_{B}lnX_{B}]$$

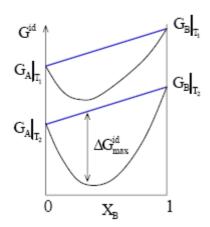
For a nonideal solution we have to take into account heat of formation  $\Delta H_{mix}$ :  $\Delta G_{mix} = \Delta H_{mix} - T\Delta S_{mix}$ 

$$\Delta G_{mix}^{id} = -T\Delta S_{mix} = RT[X_A ln X_A + X_B ln X_B]$$

$$\boldsymbol{G}^{id} = \boldsymbol{X}_{A}\boldsymbol{G}_{A} + \boldsymbol{X}_{B}\boldsymbol{G}_{B} + \boldsymbol{R}\boldsymbol{T}\big[\boldsymbol{X}_{A}\boldsymbol{l}\boldsymbol{n}\boldsymbol{X}_{A} + \boldsymbol{X}_{B}\boldsymbol{l}\boldsymbol{n}\boldsymbol{X}_{B}\big]$$



$$T_2 > T_1$$



Decrease of G<sub>A</sub> and G<sub>B</sub> with T is due to the temperature dependence of the thermal entropy:

$$\left(\frac{\partial G}{\partial T}\right)_{p} = -S$$

### Chemical potential of an ideal solution

Remember definition of the chemical potential of the species i:

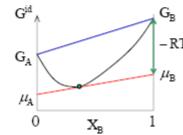
$$\mu_i = \left(\frac{\partial G}{\partial n_i}\right)_{P,T,n_1,\dots} \mathrm{d}G = -\mathrm{SdT} + \mathrm{VdP} + \sum_{i=1}^{i-k} \left(\frac{\partial G}{\partial n_i}\right)_{P,T,n_1,\dots} \mathrm{d}n_i$$

For a binary solution at constant P and T:  $dG = \mu_A dn_A + \mu_B dn_B$ 

Addition of  $X_A$  mol of atoms A and  $X_B$  mol of atoms B (i. e.  $dn_A/dn_B = X_A/X_B$ ) will increase the size of the system by 1 mol without changing composition and, therefore without changing  $\mu_A$  and  $\mu_B$ . The Gibbs free energy of an ideal solution will increase in this case by the molar Gibbs free energy G:

$$\begin{aligned} G &= \mu_A X_A + \mu_B X_B \quad [\mathrm{J/mo1}] \\ \mathrm{Since} \ X_A + X_B &= 1 \quad G &= \mu_A + \left(\mu_B - \mu_A\right) X_B \qquad \frac{\partial G}{\partial X_B} = \mu_B - \mu_A \end{aligned}$$

$$\label{eq:Also,Gid} \text{Also,} \quad G^{\text{id}} = X_{\text{A}}G_{\text{A}} + X_{\text{B}}G_{\text{B}} + RT\big[X_{\text{A}}lnX_{\text{A}} + X_{\text{B}}lnX_{\text{B}}\big]$$



Therefore, for an ideal solution:

$$\mu_A = G_A + RT ln X_A$$

$$\mu_{\mathtt{B}} = G_{\mathtt{B}} + RT ln X_{\mathtt{B}}$$

 $\mu_A$  and  $\mu_B$  depend on the composition of the phase.

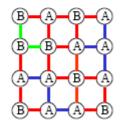
# Regular solutions: Heat of formation of a solution

For a nonideal solution we have to take into account heat of formation  $\Delta H_{mix} \neq 0$ :  $\Delta G_{miv} = \Delta H_{miv} - T\Delta S_{miv}$ 

$$\Delta H_{mix} > 0$$
 - mixing is endothermic (heat absorbed)

$$\Delta H_{mix} < 0$$
 - mixing is exothermic (heat released)

Let's account for the heat of formation  $\Delta H_{mix} \neq 0$  using a simple model called statistical or quasi-chemical model. In this model the heat of mixing is only related to the bond energies between adjacent atoms. The assumption is that the interatomic distances and bond energies are independent of composition.



3 types of bonds:

$$A - A$$
 bond (energy  $E_{AA}$ )

$$A - B$$
 bond (energy  $E_{AB}$ )

$$B - B$$
 bond (energy  $E_{BB}$ )

If there are P<sub>AA</sub>, P<sub>BB</sub>, P<sub>AB</sub> bonds of each type, the internal energy of the solution is

$$\mathbf{E} = \mathbf{P}_{\mathbf{A}\mathbf{A}}\mathbf{E}_{\mathbf{A}\mathbf{A}} + \mathbf{P}_{\mathbf{B}\mathbf{B}}\mathbf{E}_{\mathbf{B}\mathbf{B}} + \mathbf{P}_{\mathbf{A}\mathbf{B}}\mathbf{E}_{\mathbf{A}\mathbf{B}}$$

Let's calculate the internal energy of the solution:

$$E = P_{AA}E_{AA} + P_{BB}E_{BB} + P_{AB}E_{AB}$$

If z is the coordination number of an atom in a crystal, then the number of atoms  $N_A$  and  $N_B$  are related to the number of bonds

as 
$$N_A z = 2P_{AA} + P_{AB}$$

$$N_{\scriptscriptstyle B}z = 2P_{\scriptscriptstyle BB} + P_{\scriptscriptstyle AB}$$

$$P_{AA} = \frac{N_A z}{2} - \frac{P_{AB}}{2}$$

$$P_{BB} = \frac{N_B z}{2} - \frac{P_{AB}}{2}$$

Using these expressions for P<sub>AA</sub> and P<sub>BB</sub> in the expression for energy, we have

$$\begin{split} E = & \left( \frac{N_{A}z}{2} - \frac{P_{AB}}{2} \right) E_{AA} + \left( \frac{N_{B}z}{2} - \frac{P_{AB}}{2} \right) E_{BB} + P_{AB}E_{AB} = \\ = & \frac{N_{A}z}{2} E_{AA} + \frac{N_{B}z}{2} E_{BB} + P_{AB} \left( E_{AB} - \frac{E_{AA} + E_{BB}}{2} \right) \end{split}$$

energy of unmixed components

Therefore, the energy of mixing (heat of formation  $\Delta H_{mix}$ ) is

$$\Delta H_{mix} = H_{step2} - H_{step1} \approx \Delta E_{mix} = P_{AB} \left( E_{AB} - \frac{E_{AA} + E_{BB}}{2} \right)$$

The energy of mixing (heat of formation  $\Delta H_{mix}$ ) calculated within statistical or quasi-chemical model is

$$\Delta H_{\text{mix}} = P_{\text{AB}} \left( E_{\text{AB}} - \frac{E_{\text{AA}} + E_{\text{BB}}}{2} \right)$$

If 
$$E_{AB} = \frac{E_{AA} + E_{BB}}{2}$$
 the solution is ideal:  $\Delta H_{mix} = 0$ 

$$\label{eq:energy} \text{If} \quad E_{AB} > \frac{E_{AA} + E_{BB}}{2} \qquad \begin{array}{ll} \Delta H_{mix} > 0 \ - \ \text{atoms will tend to be} \\ \text{surrounded by atoms of the same type} \end{array}$$

$$\label{eq:energy} \begin{array}{ll} \text{If} & E_{\text{AB}} < \frac{E_{\text{AA}} + E_{\text{BB}}}{2} & \Delta H_{\text{mix}} < \text{ 0 - atoms will tend to be} \\ & \text{surrounded by atoms of different type} \end{array}$$

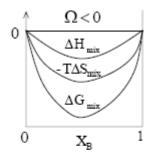
But for small differences between  $E_{AB}$  and  $(E_{AA}+E_{BB})/2$  (and for high T) we can still consider a random arrangement of atoms in a solution (such solutions are called regular solutions). Then

$$P_{AB} = z N_{tot} X_A X_B \quad \text{ and } \quad \Delta H_{mix} = \Omega X_A X_B \quad \text{ where }$$

$$\Omega = zN_{tot} \left( E_{AB} - \frac{E_{AA} + E_{BB}}{2} \right) \quad \Delta H_{mix} \qquad \Omega > 0$$

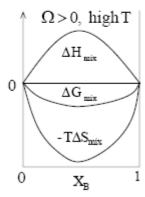
$$0 \qquad X_{B} \qquad 1$$

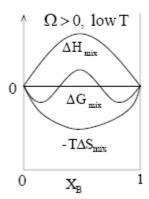
 $\Delta G_{mix} = \Delta H_{mix} - T\Delta S_{mix} = \Omega X_A X_B + RT(X_A ln X_A + X_B ln X_B)$ 



For  $\Omega \le 0$ ,  $\Delta H_{mix} \le 0$  – exothermic solution – mixing is favorable at all T

For high  $|\Omega|$  and low T  $P_{AB} \rightarrow max$  an ordered alloy could be formed – the assumption of random mixing is not valid, solution is not regular,  $\Delta H_{mix} \neq \Omega X_A X_B$ 

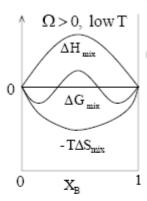




For  $\Omega > 0$ ,  $\Delta H_{mix} > 0$  - mixing (formation of A-B pairs is avoided at low T. At high T entropy helps to mix. At low T clustering may occur - solution is not regular.

$$\Delta G_{mix} = \Delta H_{mix} - T\Delta S_{mix} = \Omega X_A X_B + RT(X_A ln X_A + X_B ln X_B)$$

Addition of a small amount of solute always leads to the decrease of  $\Delta G_{mix}$  and G. Why?



$$\mathbf{G} = \mathbf{X}_{\mathrm{A}}\mathbf{G}_{\mathrm{A}} + \mathbf{X}_{\mathrm{B}}\mathbf{G}_{\mathrm{B}} + \Omega\mathbf{X}_{\mathrm{A}}\mathbf{X}_{\mathrm{B}} + \mathbf{R}\mathbf{T}\big[\mathbf{X}_{\mathrm{A}}\mathbf{l}\mathbf{n}\mathbf{X}_{\mathrm{A}} + \mathbf{X}_{\mathrm{B}}\mathbf{l}\mathbf{n}\mathbf{X}_{\mathrm{B}}\big]$$

Or, using definition of chemical potential,  $G = \mu_A X_A + \mu_B X_B$ 

where, for regular solution

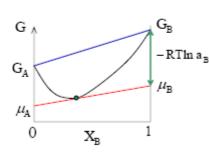
$$\mu_A = G_A + \Omega(1 - X_A)^2 + RTInX_A$$
  
$$\mu_B = G_B + \Omega(1 - X_B)^2 + RTInX_B$$

$$\begin{split} G &= X_A G_A + X_B G_B + \Omega X_A X_B + RT \big[ X_A ln X_A + X_B ln X_B \big] \\ G &= \mu_A X_A + \mu_B X_B \\ \mu_A &= G_A + \Omega (1 - X_A)^2 + RT ln X_A \\ \mu_B &= G_B + \Omega (1 - X_B)^2 + RT ln X_B \end{split}$$

Or we can introduce activities  $a_A$  and  $a_B$  of components A and B so that expressions for the chemical potentials would have the same form as for ideal solution:

$$\mu_A = G_A + RT \ln a_A$$

 $\mu_B = G_B + RT \ln a_B$ 

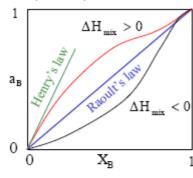


For ideal solutions  $a_A = X_A$ and  $a_B = X_B$ . For regular solutions  $a_A$  and  $a_B$  are related to  $X_A$  and  $X_B$  by

$$\ln\left(\frac{a_A}{X_A}\right) = \frac{\Omega}{RT}(1 - X_A)^2$$

$$\ln\!\left(\frac{a_{\rm B}}{X_{\rm B}}\right) = \frac{\Omega}{RT} (1 - X_{\rm B})^2$$

Activity, Henry's law, Raoult's law



$$\ln\left(\frac{a_A}{X_A}\right) = \frac{\Omega}{RT}(1 - X_A)^2$$

$$\ln\left(\frac{a_B}{X_B}\right) = \frac{\Omega}{RT}(1 - X_B)^2$$

For an ideal solution  $a_A = X_A$  and  $a_B = X_B$ . For a regular solution with  $\Delta H_{mix} \le 0$  activity of the components is less than in an ideal solution, for  $\Delta H_{mix} \ge 0$  – higher than in an ideal solution.

The ratio  $a_A/X_A$  is called the activity coefficient  $\gamma_A$  of A.

For a dilute solution of B in A  $(X_B \rightarrow 0)$  we have

$$\gamma_B = \frac{a_B}{X_B} \approx const$$
 - Henry's law  $\gamma_A = \frac{a_A}{X_A} \approx 1$  - Raoult's law

Activity and chemical potential are measures of the tendency of an atom to leave a solution. If the activity or chemical potential is low, the atoms are reluctant to leave the solution.

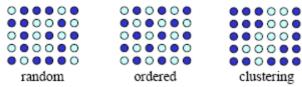
#### **Real solutions**

For regular solutions we assumed a random arrangement of atoms in a solution. For many real materials this is not a valid assumption.

If  $\Omega$  < 0 the internal energy is minimized by increasing the number of A-B bonds – can lead to ordered solution at low T

if  $\Omega > 0$  the internal energy is minimized by increasing the number of A-A and B-B bonds – can lead to clustering at low T

The arrangement of atoms is a result of compromise between the lowest internal energy and highest entropy. Degree of clustering or ordering decreases with increasing T since the entropy contribution (-TS) to Gibbs free energy becomes more important.



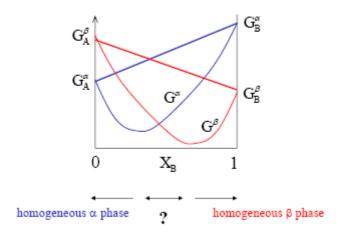
If atoms A and B have different sizes, the statistical or quasichemical model will underestimate  $\Delta H_{mix}$ . The energy of the elastic strain fields due to the mismatch in atomic sizes should be taken into account. If the size difference is large, the contribution of the strain energy term could as important as the chemical (bonding) term.

If the size difference between the atoms is very large, then interstitial solid solutions are energetically favorable.



In systems with strong chemical bonding between the atoms there is a tendency for formation of **intermediate phases**. The intermediate phases can have a different crystal structure and may be highly ordered.

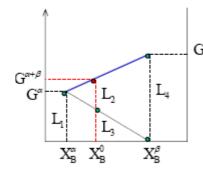
Systems with two or more phases are heterogeneous systems. If pure components A and B have different equilibrium crystal structures, phase  $\alpha$  and phase  $\beta$ , we have to consider two Gibbs free energy curves, one for each phase:



For compositions near cross-over of G<sub>α</sub> and G<sub>β</sub>, the total Gibbs free energy can be minimized by separation into two phases. Let's consider a systems with two phases  $\alpha$  and  $\beta$ , that have compositions  $X_B^{\alpha}$  and  $X_B^{\beta}$  and Gibbs free energies  $G^{\alpha}$  and  $G^{\beta}$ .

If the average composition of the system is X<sub>B</sub>0, the molar free energy  $G^{\alpha+\beta}$  is given by the point on a straight line that connects  $G^{\alpha}$  and  $G^{\beta}$ , and the relative number of moles of phases  $\alpha$  and  $\beta$ can be found by the lever rule:

$$\begin{split} \mathbf{M}^{\alpha} &= (\mathbf{X}_{\mathrm{B}}{}^{\beta} - \mathbf{X}_{\mathrm{B}}{}^{0})/(\mathbf{X}_{\mathrm{B}}{}^{\beta} - \mathbf{X}_{\mathrm{B}}{}^{\alpha}) \\ \mathbf{M}^{\beta} &= (\mathbf{X}_{\mathrm{B}}{}^{0} - \mathbf{X}_{\mathrm{B}}{}^{\alpha})/(\mathbf{X}_{\mathrm{B}}{}^{\beta} - \mathbf{X}_{\mathrm{B}}{}^{\alpha}) \end{split}$$



$$L_1 = G^{\alpha}$$
  $L_4 = G^{\beta}$ 

$$\frac{L_{_{3}}}{L_{_{1}}}\!=\!\!\frac{X_{_{B}}^{\beta}\!-\!X_{_{B}}^{0}}{X_{_{B}}^{\beta}\!-\!X_{_{B}}^{\alpha}}\!=\!M^{\alpha}$$

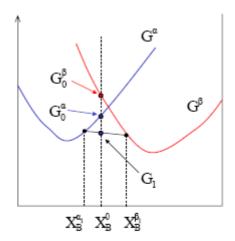
$$L_3 = M^{\alpha}G^{\alpha}$$

$$\frac{L_{2}}{L_{a}} = \frac{X_{B}^{0} - X_{B}^{\alpha}}{X_{D}^{\beta} - X_{D}^{\alpha}} = M^{\beta}$$

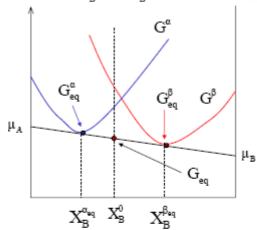
Molar free energy of the phase mixture with molar fractions of phases  $\alpha$  and  $\beta$ ,  $\longrightarrow$   $L_3 + L_2 = M^{\alpha}G^{\alpha} + M^{\beta}G^{\beta} = G^{\alpha+\beta}$ 

$$L_2\!=\!M^{\!\beta}G^{\!\beta}$$

$$L_3 + L_2 = M^{\alpha}G^{\alpha} + M^{\beta}G^{\beta} = G^{\alpha+\beta}$$



For composition  $X_B^0$  the lowest Gibbs free energy is  $G_0^{\alpha}$  for a homogeneous system. The total Gibbs free energy can be additionally decreased by separation into two phases, for example with compositions  $X_B^{\alpha_i}$  and  $X_B^{\beta_i}$ .



The total Gibbs free energy is at minimum if phases  $\alpha$  and  $\beta$  have compositions  $X_B^{\alpha_{eq}}$  and  $X_B^{\beta_{eq}}$ 

These are the equilibrium compositions of the phases.

In equilibrium tangents to Gα and Gβ curves are the same (lie on a common line). Therefore, the condition for heterogeneous equilibrium is equity of the chemical potentials and activities of each component in the two phases.

$$\mu_A^{\alpha} = \mu_A^{\beta}$$

$$\mu_B^{\alpha} = \mu_B^{\beta}$$

$$a_A^{\alpha} = a_A^{\beta}$$
 $a_B^{\alpha} = a_B^{\beta}$ 

$$\begin{array}{lll} \mu_A^\alpha = \mu_A^\beta & & a_A^\alpha = a_A^\beta & & \mu_B = G_B + RT ln \, a_B \\ \mu_B^\alpha = \mu_B^\beta & & a_B^\alpha = a_B^\beta & & \mu_A = G_A + RT ln \, a_A \end{array}$$

Make sure you understand all the variables, as well as the approximations, basic ideas, and graphical pictures behind these formulas:

$$G^{id} = X_A G_A + X_B G_B + RT[X_A ln X_A + X_B ln X_B]$$

$$\boldsymbol{G}^{\text{reg}} = \boldsymbol{X}_{\text{A}}\boldsymbol{G}_{\text{A}} + \boldsymbol{X}_{\text{B}}\boldsymbol{G}_{\text{B}} + \boldsymbol{\Omega}\boldsymbol{X}_{\text{A}}\boldsymbol{X}_{\text{B}} + \boldsymbol{R}\boldsymbol{T}\big[\boldsymbol{X}_{\text{A}}\boldsymbol{\ln}\boldsymbol{X}_{\text{A}} + \boldsymbol{X}_{\text{B}}\boldsymbol{\ln}\boldsymbol{X}_{\text{B}}$$

$$\Omega = z N_{\text{tot}} \Biggl( E_{\text{AB}} - \frac{E_{\text{AA}} + E_{\text{BB}}}{2} \Biggr) \qquad \qquad G = \mu_{\text{A}} X_{\text{A}} + \mu_{\text{B}} X_{\text{B}}$$

$$\mu_A^\alpha = \mu_A^\beta \qquad \qquad a_A^\alpha = a_A^\beta$$

$$\begin{array}{lll} \mu_A^\alpha = \mu_A^\beta & \qquad & a_A^\alpha = a_A^\beta & \qquad & \mu_A = G_A + RT ln \; a_A \\ \\ \mu_B^\alpha = \mu_B^\beta & \qquad & a_B^\alpha = a_B^\beta & \qquad & \mu_B = G_B + RT ln \; a_B \end{array}$$

# Binary phase diagram and Gibbs free energy

A binary phase diagram is a temperature - composition map which indicates the equilibrium phases present at a given temperature and composition.

The equilibrium state can be found from the Gibbs free energy dependence on temperature and composition.

We have discussed the dependence of G of a onecomponent system on T:

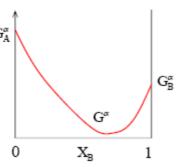
$$\left(\frac{\partial \mathbf{G}}{\partial \mathbf{T}}\right)_{\mathbf{P}} = -\mathbf{S}$$

$$\left(\frac{\partial^2 G}{\partial T^2}\right)_p = -\left(\frac{\partial S}{\partial T}\right)_p = -\frac{c_p}{T}$$

 $\mu_A = G_A + RT \ln a_A$ 

We have also discussed the dependence of the Gibbs free energy from composition at a given T:

$$\mathbf{G} = \mathbf{X}_{\!\!\mathbf{A}} \mathbf{G}_{\!\!\mathbf{A}} + \! \mathbf{X}_{\!\!\mathbf{B}} \mathbf{G}_{\!\!\mathbf{B}} + \! \Delta \mathbf{H}_{\!\!\mathrm{mix}} \! - \! \mathbf{T} \! \Delta \mathbf{S}_{\!\!\mathrm{mix}}$$

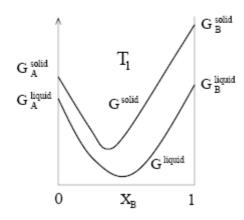


#### Binary solutions with unlimited solubility

Let's construct a binary phase di agram for the simplest case: A and Bromponents are mutually soluble in any amounts in both solid (isomorphous system) and liquid phases, and form ideal solutions.

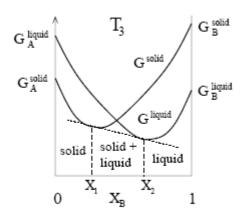
We have 2 phases - liquid and solid. Let's consider Gibbs free energy curves for the two phases at different T

T<sub>1</sub> is above the equilibrium melting temperatures of both pure components: T<sub>1</sub> ≯T m(A) ≯T m(B → the liquid phase will be the stable phase for any composition.



$$\boldsymbol{G}^{\mathrm{id}} = \boldsymbol{X}_{A}\boldsymbol{G}_{A} + \boldsymbol{X}_{B}\boldsymbol{G}_{B} + \boldsymbol{R}\boldsymbol{T}\big[\boldsymbol{X}_{A}\boldsymbol{l}\boldsymbol{n}\boldsymbol{X}_{A} + \boldsymbol{X}_{B}\boldsymbol{l}\boldsymbol{n}\boldsymbol{X}_{B}\big]$$

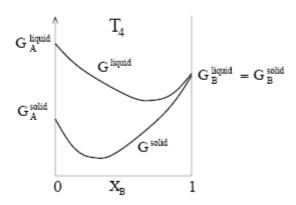
➤ For even lower temperature T<sub>3</sub> <T <sub>2</sub> = T<sub>m</sub>(A) the Gibbs free energy curves for the liquid and solid phases will cross.



As we discussed before, the common tangent construction can be used to show that for compositions near cross-over of G<sup>solid</sup> and G<sup>liquid</sup>, the total Gibbs free energy can be minimized by separation into two phases.

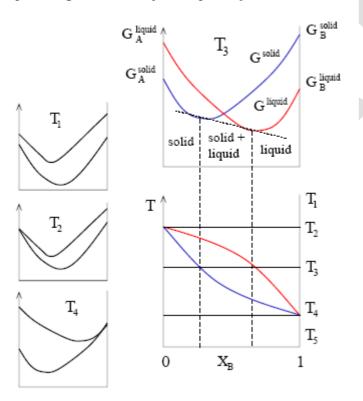
As temperature decreases below  $T_3$   $G_A^{liquid}$  and  $G_B^{liquid}$  continue to increase more rapidly than  $G_A^{solid}$  and  $G_B^{solid}$ 

Therefore, the intersection of the Gibbs free energy curves, as well as points X<sub>1</sub> and X<sub>2</sub> are shifting to the right, until, at T<sub>4</sub> = T<sub>m</sub>(Bthe curves will intersect at X<sub>1</sub> = X<sub>2</sub> = 1



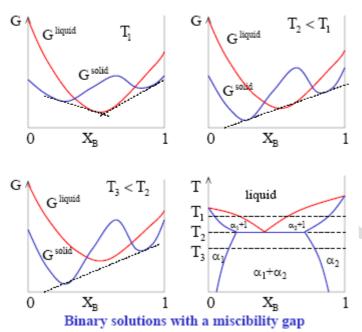
At  $T_4$  and below this temperature the Gibbs free energy of the solid phase is lower than the G of the liquid phase in the whole range of compositions – the solid phase is the only stable phase.

Resed on the Gibbs free energy curves we can now construct a phase diagram for a binary isomorphous systems

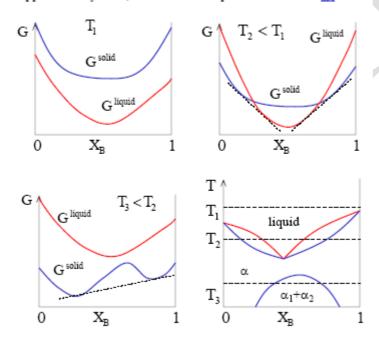


# Eutectic phase diagram

For an even larger  $\Delta H_{mix}$  the miscibility gap can extend into the liquid phase region. In this case we have eutectic phase diagram.



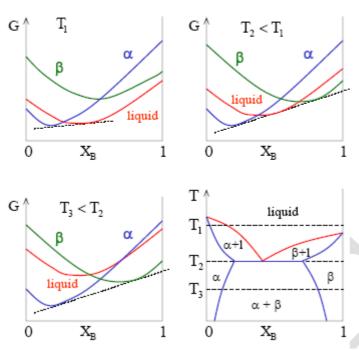
Let's consider a system in which the liquid phase is approximately ideal, but for the solid phase we have  $\Delta H_{mix} > 0$ 



At low temperatures, there is a region where the solid solution is most stable as a mixture of two phases  $\alpha_1$  and  $\alpha_2$  with compositions  $X_1$  and  $X_2$ . This region is called a miscibility gap.

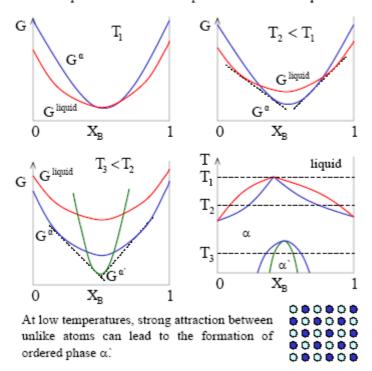
# Eutectic phase diagram with different crystal structures of pure phases

A similar eutectic phase diagram can result if pure A and Bave different crystal structures.



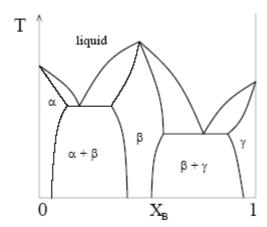
# Binary solutions with $\Delta H_{mix} \! < \! 0$ - ordering

If  $\Delta H_{mix} < 0$  bonding becomes stronger upon mixing  $\rightarrow$  melting point of the mixture will be higher than the ones of the pure components. For the solid phase strong interaction between unlike atoms can lead to (partial) ordering  $\rightarrow |\Delta H_{mix}|$  can become larger than  $|\Omega X_A X_B|$  and the Gibbs free energy curve for the solid phase can become steeper than the one for liquid.



# Binary solutions with $\Delta H_{mix} \! < \! 0$ - intermediate phases

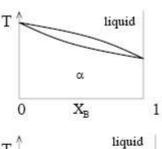
If attraction between unlike atoms is very strong, the ordered phase may extend up to the liquid.

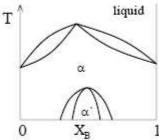


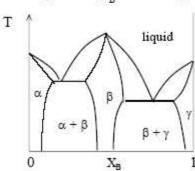
In simple eutectic systems, discussed above, there are only two solid phases ( $\alpha$  and  $\beta$ ) that exist near the ends of phase diagrams.

Phases that are separated from the composition extremes (0% and 100% are called intermediate phases. They can have crystal structure different from structures of components A and B

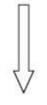
ΔH<sub>mix</sub>0 - tendency to form high-me lting point intermediate phase







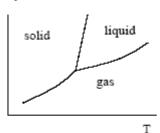
Increasing negative ΔH<sub>mix</sub>



#### The Gibbs phase rule (I)

Let's consider a simple one-component system.

In the areas where only one phase is stable both pressure and temperature can be *independently* varied without upsetting the equilibrium  $\rightarrow$  there are 2 degrees of freedom.



Along the lines where two phases coexist in equilibrium, only one variable can be *independently* varied without upsetting the two-phase equilibrium (P and T are related by the Clapeyron equation) → there is only one degree of freedom.

At the triple point, where solid liquid and vapor coexist any change in P or T would upset the three-phase equilibrium  $\rightarrow$ there are no degrees of freedom.

In general, the number of degrees of freedom, F, in a system that contains C components and can have Ph phases is given by the Gibbs phase rule:

$$F = C - Ph + 2$$

Let's now consider a multi-component system containing C components and having Ph phases.

A thermodynamic state of each phase can be described by pressure P, temperature T, and C - 1 composition variables. The state of the system can be then described by Ph×(C-1+2) variables.

Bit how many of them are independent?

The condition for Ph phases to be at equilibrium are:

$$\begin{array}{ll} T_\alpha = T_\beta = T_\gamma = \dots & \text{- Ph-1 equations} \\ P_\alpha = P_\beta = P_\gamma = \dots & \text{- Ph-1 equations} \\ \mu_A^\alpha = \mu_A^\beta = \mu_A^\gamma = \dots & \text{- Ph-1 equations} \\ \mu_B^\alpha = \mu_B^\beta = \mu_B^\gamma = \dots & \text{- Ph-1 equations} \end{array} \right\} \quad C \text{ sets of equations}$$

Therefore we have  $(Ph - 1)\times(C + 2)$  equations that connect the variables in the system.

The number of degrees of freedom is the difference between the total number of variables in the system and the minimum number of equations among these variables that have to be satisfied in order to maintain the equilibrium.

$$F = Ph(C+1) - (Ph-1)(C+2) = C - Ph + 2$$
  
 $F = C - Ph + 2$  - Gibbs phase rule

#### Module III (15 Hours)

Free energy – composition diagrams for binary alloy systems, determination of liquidus, solidus and solvus lines. Effect of pressure on phase transformation and phase equilibria.

Thermodynamics of electrochemical cells, solid electrolytes. Thermodynamics of point defects in solids.

Introduction to metallurgical kinetics: heterogeneous reaction kinetics: gas-solid, solid – liquid, liquid – liquid and solid-solid systems. Empirical and semi-empirical kinetics, concept of Johnson – Mehl equation, Thermal analysis.

# Free energy – composition diagrams for binary alloy systems:

The free energy of each of phases present on a phase diagram can be plotted as a function of composition at a series of temperature. The phases co-exist in equilibrium are those correspond to the lowest free energy of the system. The co-existing phases are determined by the intersection of common tangents with the free energy curves.

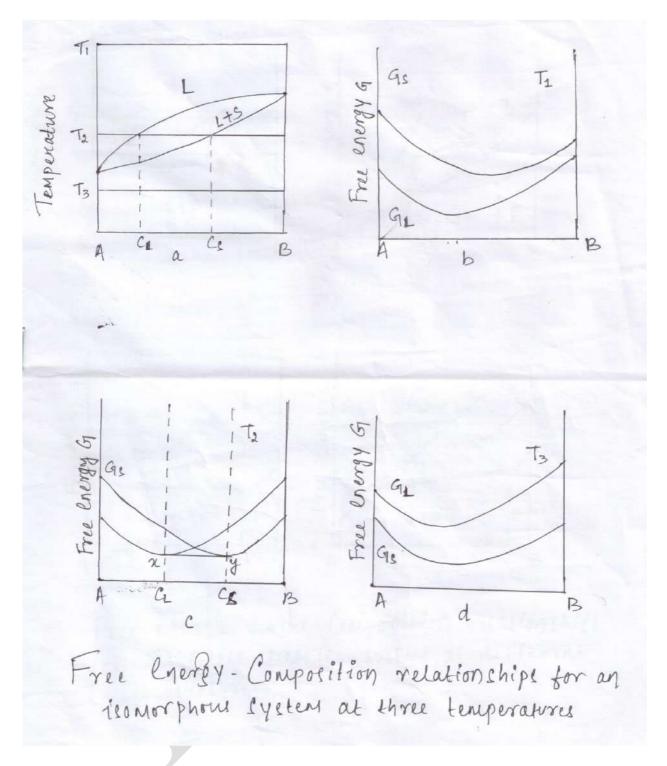


Fig. Free energy – composition relationships for an isomorphous system at three temperatures.

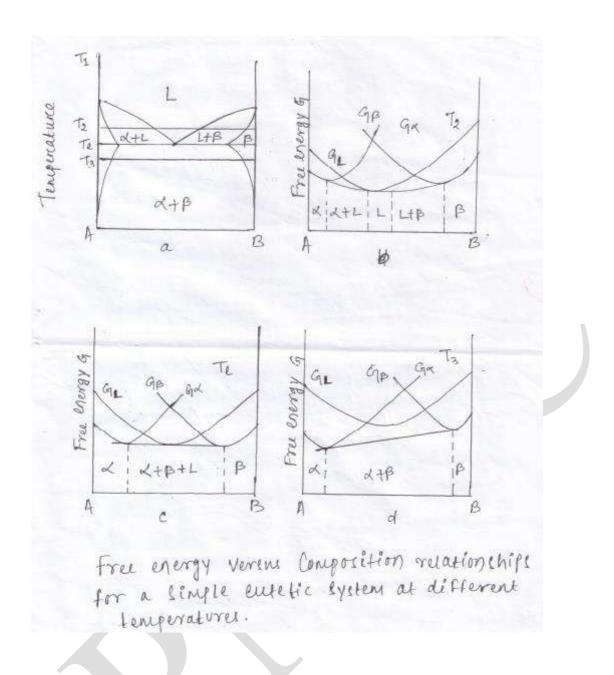


Fig. : Free energy vs. composition relationships for a simple eutectic system at different temperature.

# Determination of liquidus, solidus and solvus lines:

These lines refer to the lines of phase diagrams. The liquidus line refers to the line above which all phases are in liquid form. Solidus refers to the line below which all phases are in solid form. Solvus refers to the line separating the single phase solid region and multiphase solid region. For example, the line separating the  $\alpha$  and  $\alpha+\beta$  regions of a phase diagram.

A variety of physical techniques are used for the experimental determination these lines, which are subsequently used for construction of phase diagram. Among these the most important techniques are

- i. Thermal analysis.
- ii. Microscopic examination.
- iii. X-ray diffraction.

# Thermal analysis

- Thermal analysis is the most important method for determination of the liquid to solid transformations. It is based on the principle of evolution or absorption of heat occurring during a phase change.
- When the temperature of an alloy sample is plotted as a function of time during heating or cooling, abrupt changes in slope of plot occur at points corresponding to the start or finish of a phase change

#### **Cooling Curves:**

Curves of single composition for different conditions using thermal analysis explained below and shown in figure below.

#### (a) Pure metal without super cooling

In this case, evolution of latent heat due to start of solidification is equal to heat loss due to surroundings. So the temperature remains constant for prolonged time. It is shown in Figure (a). Example: Pure metals like Fe, Cu, Ni etc.

#### (b) Pure metal with super-cooling

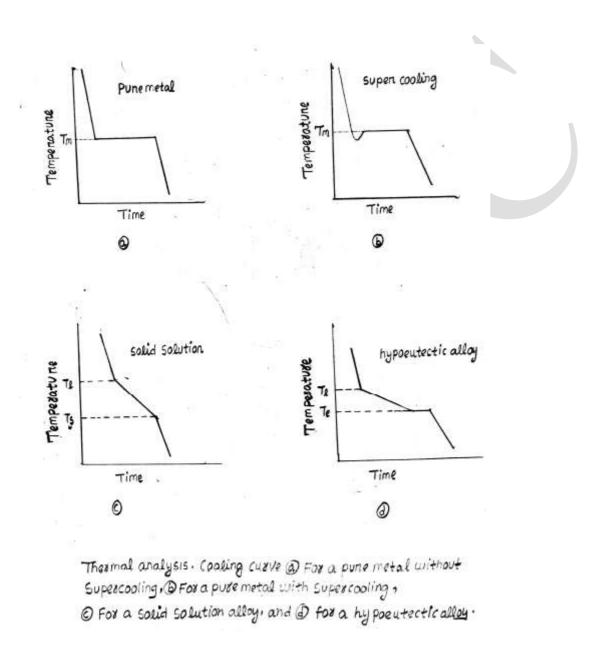
In this case, evolution of latent heat due to the solidification less than heat lost to the surroundings and this process is known as Supercooling. It shown in figure (b). Once Solidification starts heat evolution raise the sample temperature back to freezing point.

#### (c) Solid solution alloys

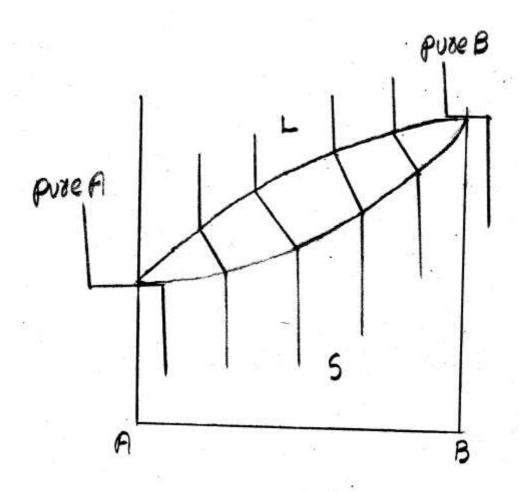
As shown in the figure © below, the first arrest of the thermal curve indicates an abrupt decrease in the cooling rate occurs as the liquidus temperature is crossed. Since, over a range of temperature the solidification occurs. So there is no horizontal part. The second arrest is observed at the solidus temperature, when the cooling rate starts to increase again.

#### (d) For a hypothetical alloy or pro-eutectic binary alloy

From fig (d) we have, Peritectic alloy also shows the similar behavior as pro-eutectic or hypereutectic alloy. The first arrest occurs at the liquidus temperature & the cooling rate decreases. At the eutectic temperature, the cooling curve becomes horizontal as invariant eutectic reaction occurs isothermally. The cooling rate increases again when the eutectic solidification is complete.



Thermal analysis. Cooling curves (a) for a pure metal without supercooling, (b) for a pure metal with supercooling, (c) for a solid solution alloy, (d) for a hypoeutectic alloy.



The Constauction of liquidus and Solidus phase boundaries from cooling curves Each Curve (shown in perspective View) corresponds to a single composition.

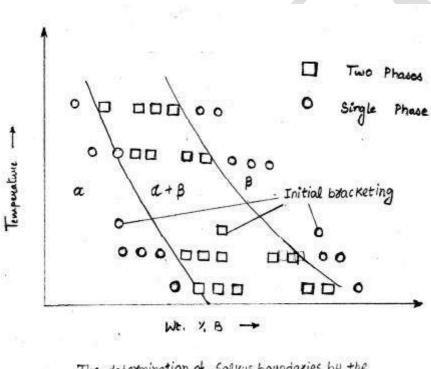
The common methods for determining the Solvus are microscopic examination & Xray diffraction. A series of small ingots of alloys of different compositions are prepared and

homogenized. They are then annealed at various temperatures for prolonged time (a few days) and quenched.

In such cases, subsequent metallographic and X-ray studies at room temperature disclose the appearance of second phase at some known composition.

In other cases, at high temperature phase may decompose on quenching, If this happens room temperature, X-ray studies are not suitable. So a high temperature X-ray camera used. But even after the decomposition during quenching the metallographic method may be useful, if the transformed phase is in an easily recognizable form.

A phase boundary is first bracketed between two compositions and then exact location of boundary is determined by studying a few more alloys of closely varying composition in the boundary region.

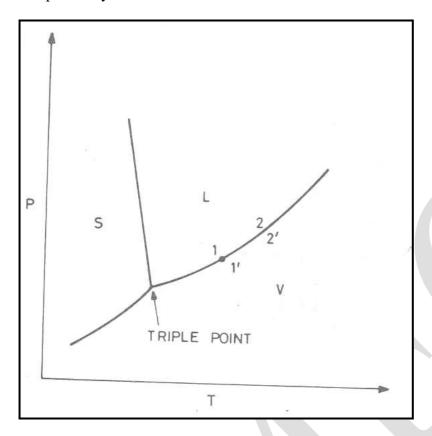


The determination of Solvus boundaries by the metallothermic and x-nay methods

# Effect of pressure on phase transformation and phase equilibria: <a href="Clapeyron Equation">Clapeyron Equation</a>

To find out the dependence of pressure on equilibrium temperature when two phases coexist. The figure below shows the equilibrium co-existing phases at various temperatures. As shownm in figure, along a phase transition line, the pressure and temperature are not independent of each

other, since the system is univariant, that is, only one intensive parameter can be varied independently.



When the system is in a state of equilibrium, i.e., thermal, mechanical and chemical equilibrium, the temperature of the two phases has to be identical, the pressure of the two phases has to be equal and the chemical potential also should be the same in both the phases.

Representing in terms of Gibbs free energy, the criterion of equilibrium is:

$$dG = -\stackrel{\wedge}{s} dT + \stackrel{\wedge}{v} dP = 0$$

Consider a system consisting of a liquid phase at state 1 and a vapour phase at state 1' in a state of equilibrium. Let the temperature of the system is changed from  $T_1$  to  $T_2$  along the vaporization curve.

For the phase transition for 1 to 1':

$$d\overset{\wedge}{G} = -\overset{\wedge}{s}dT + \overset{\wedge}{v}dP = 0$$

$$\overset{\wedge}{G}_{liquidpham{arepsilon}}=G_{vaporphase}$$

$$\hat{G}_1 = \hat{G}_2$$

In reaching state 2 from state 1, the change in the Gibbs free energy of the liquid phase is given by:

$$\hat{G}_2 - \hat{G}_1 = -\hat{s}_f dT + \hat{v}_f dP$$

Similarly, the change in the Gibbs free energy of the vapour phase in reaching the state 2' from state 1' is given by:

$$G_{2'} - \hat{G}_{1'} = -\hat{s}_g dT + \hat{v}_g dP$$

Therefore, 
$$-\overset{\wedge}{s}_f dT + \overset{\wedge}{v_f} dP = -\overset{\wedge}{s}_g dT + \overset{\wedge}{v_g} dP$$

$$\operatorname{Or}\left(\frac{\partial P}{\partial T}\right)_{sat} = \frac{\overset{\wedge}{s_g} - \overset{\wedge}{s_f}}{\overset{\wedge}{v_g} - v_f}$$

Where the subscript *sat* implies that the derivative is along the saturation curve.

The entropy change associated with the phase transition:

$$\hat{s}_g - \hat{s}_f = \frac{\hat{h}_g - \hat{h}_f}{T} = \frac{\hat{h}_{fg}}{T}$$

Hence, 
$$\left(\frac{\partial P}{\partial T}\right)_{sat} = \frac{\stackrel{\wedge}{h_{fg}}}{T v_{fg}} = \frac{\Delta \stackrel{\wedge}{h}}{T \Delta v}$$

Which is known as the **Clapeyron equation** 

Since  $\Delta \hat{h}$  is always positive during the phase transition,  $\left(\frac{\partial P}{\partial T}\right)_{\text{sat}}$  will be positive or negative depending upon whether the transition is accompanied by expansion  $(\Delta \hat{v} > 0)$  or contraction  $(\Delta \hat{v} < 0)$ .

Consider the liquid-vapour phase transition at low pressures. The vapour phase may be approximated as an ideal gas. The volume of the liquid phase is negligible compared to the

volume of the vapour phase ( $v_g >> v_f$ ) and hence  $v_{fg} = \Delta v = v_g = RT/P$ .

The Clapeyron equation becomes:

$$\left(\frac{\partial P}{\partial T}\right)_{sat} = \frac{\stackrel{\wedge}{h_{fg}} P}{RT^2}$$

$$_{\text{or}} \frac{d \ln P}{dT} = \frac{\hat{h}_{fg}}{RT^2}$$

which is known as the Clausius-Clapeyron equation.

Assume that  $h_{\mathit{fg}}$  is constant over a small temperature range, the above equation can be integrated to get,

$$\ln \frac{P_2}{P_1} = \frac{\hat{h}_{fg}}{R} \left( \frac{1}{T_1} - \frac{1}{T_2} \right)$$

or 
$$\ln P = -\frac{h_{fg}}{RT}$$
 +constant

Hence, a plot of lnP versus 1/T yields a straight line the slope of which is equal to  $-(h_{fg}/R)$ .

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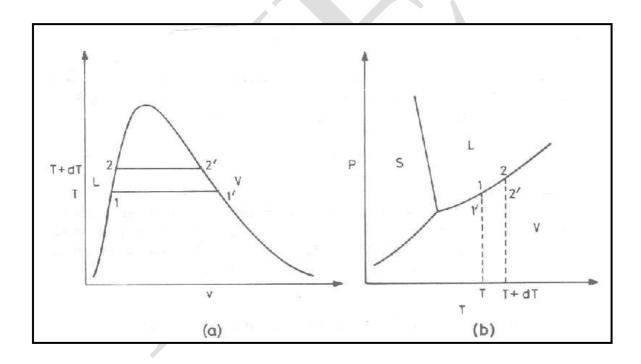
# **Kirchoff Equation**

Kirchoff relation predicts the effect of temperature on the latent heat of phase transition.

Consider the vaporization of a liquid at constant temperature and pressure as shown in figure.

The latent heat of vaporization associated with the phase change 1 to 1' is  $(h_{g1} - h_{f1})$  at temperature T. When the saturation temperature is raised to (T+dT), the latent heat of vaporization is  $(h_{g2} - h_{f2})$ . The change in latent heat,

$$d \stackrel{\wedge}{h}_{fg} = d \stackrel{\wedge}{h}_g - d \stackrel{\wedge}{h}_f$$



The variation in the enthalpy associated with the variation in the independent variables T and P is given by:

$$d \stackrel{\wedge}{h} = \stackrel{\wedge}{Cp} dT + \stackrel{\wedge}{v} (1 - \beta T) dP$$

or,

$$d h_{fg} = (\hat{C}_{pg} - \hat{C}_{pf}) dT + [(\hat{v}_g - \hat{v}_f) - (\hat{v}_g \beta_g - \hat{v}_f \beta_f) T] dP$$

$$\frac{\partial h_{fg}}{\partial T} = (\hat{C}_{pg} - \hat{C}_{pf}) + [(\hat{v}_g - \hat{v}_f) - (\hat{v}_g \beta_g - \hat{v}_f \beta_f) T] \left(\frac{\partial P}{\partial T}\right)_{sat}$$

Substituting for (dP/dT)<sub>sat</sub> from the clapeyron equation,

$$\frac{\partial \hat{h}_{fg}}{\partial T} = (\hat{C}_{pg} - \hat{C}_{pf}) - \frac{(\hat{v}_g \beta_g - \hat{v}_f \beta_f) \hat{h}_{fg}}{(\hat{v}_g - \hat{v}_f)} + \frac{\hat{h}_{fg}}{T}$$

This is known as **Kirchoff relation**.

For a solid-to-liquid transition, it is a reasonably good approximation to assume that the molar heat capacity and the molar volume are constant in each phase and the coefficient of volume expansion  $\beta$  is negligible for each phase. Then,

$$\frac{\partial (h_{sf}/T)}{\partial T} = \frac{\hat{C}_{pf} - \hat{C}_{ps}}{T}$$

where  $h_{sf}$  is the latent heat of fusion.

For the transition from liquid phase to vapour phase, the molar volume of the liquid phase can be neglected compared to the molar volume of the gas phase, and  $\beta_g >> \beta_f$ . The vapour phase may be approximated as an ideal gas. Then  $\beta_g = 1/T$ . It is clear that  $v_g \beta_g > v_f \beta_f$ . Hence,

$$\frac{\partial h_{fg}}{\partial T} = (\hat{C}_{pg} - \hat{C}_{pf})$$

# Phase Equilibrium- Gibbs Phase Rule

The number of independent variables associated with a multi component, multiphase system is given by the **Gibbs Phase Rule**, expressed as,

Where,

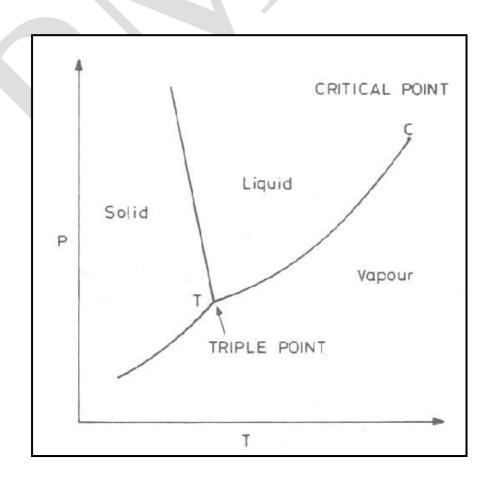
F= The number of independent variables

C= The number of components

P= The number of phases present in the equilibrium

- For a single component (C=1) two phase (P=2) system, one independent intensive property needs to be specified (F=1).
- At the triple point, for C=1, P=3 and thus F=0. None of the properties of a pure substance at the triple point can be varied.
- Two independent intensive properties need to be specified to fix the equilibrium state of a pure substance in a single phase.

Phase diagram for a single component system is given in figure.



Thermodynamics of electrochemical cells, solid electrolytes. Thermodynamics of point defects in solids.

Introduction to metallurgical kinetics: heterogeneous reaction kinetics: gas-solid, solid – liquid, liquid – liquid and solid-solid systems. Empirical and semi-empirical kinetics, concept of Johnson – Mehl equation, Thermal analysis.

# Thermodynamics of electrochemical cells THEORETICAL BACKGROUND

#### Electrochemistry:

Electrochemistry is the area of chemistry that deals with the relation between chemical changes and electrical energy. Chemical reactions can be used to produce electrical energy in *voltaic* (galvanic) cells. Electrical energy, on the other hand can be used to bring about chemical changes in what are termed electrolytic cells.

Oxidation- reduction reactions are those that involve the transfer of electrons from one substance to another. A redox reaction is the simultaneous occurrence of the two components or half reactions. Oxidation occurs when a chemical species loses or gives up electrons to another chemical species. Reduction occurs when a chemical species receives or gain electrons. The oxidation process provides the electrons necessary for reduction to occur. Therefore, the oxidized species is the reducing agent., and the reduced species is the oxidizing agent.

For example, if a piece of zinc metal is immersed into a solution containing copper (II) ions, zinc will be oxidized by the copper (II) ions. Zinc loses electrons and it is oxidized while copper (II) ions gain electrons and are reduced. We can conveniently express these two processes by the following two half-reactions, which add to give the overall redox reaction.

$$Zn(s)$$
  $\longrightarrow$   $Zn^{2+}(aq) + 2e^{-}$  (Oxidation)
$$Cu^{2+}(aq) + 2e^{-} \longrightarrow Cu(s)$$
 (Reduction)
$$Zn(s) + Cu^{2+}(aq) \longrightarrow Zn^{2+}(aq) + Cu(s)$$
 (Net Reaction) (1)

The function of a voltaic cell is based upon reactions similar to the one illustrated in equation (1). The system Zn/Cu is called the Daniell cell in honor of John Frederick Daniell (1790-1845) who developed the cell for the first time. A salt bridge must be used to avoid polarization of the electrodes by facilitating the circulation of ions from both cell compartments. (see figure 1).

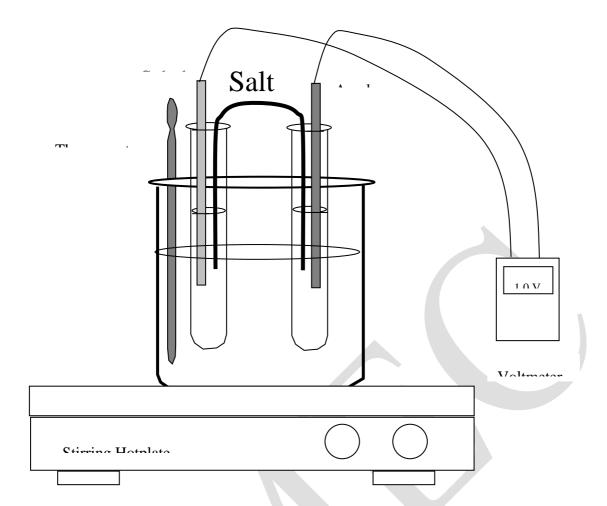


Figure 1 Electrochemical Cell

The cell voltage, or the electromotive force (abbreviated emf), is indicated on the voltmeter in volts. The cell emf is also called the cell potential. The magnitude of the emf is a quantitative measure of the driving force or thermodynamic tendency for the reaction to occur. In general, the emf of a voltaic cell depends upon the substances that make up the cell as well as on their concentrations. Hence, it is common practice to compare *standard cell potentials*, symbolized by  $E^{O}_{cell}$ . These potentials correspond to cell voltages under standard state conditions-gases at 1 atm pressure, solutions at 1 M concentration, and temperature at  $25^{O}$ C.

Just as the overall cell reaction may be regarded as the sum of two half-reactions the overall cell emf can be thought of as the sum of two half-cell potentials, that is, the sum of the voltage of the oxidation half-reaction  $(E^O_{(OX)})$  and the voltage of the reduction half-reaction  $(E^O_{(red)})$ 

$$E_{cell}^{0} = E_{(ox)}^{0} + E_{(red)}^{0}$$
 (2)

Because it is impossible to measure directly the potential of an isolated half-cell, the standard hydrogen half-reaction has been selected as a reference and has been assigned a standard reduction potential of exactly 0.000 V;

$$2H_{(1M)}^+ + 2e^- = H_{2(1atm)} (E_{red}^o = 0.00V)$$
 (3)

Let's look again at the Daniell cell described above. The standard half-cell potentials are:

(Anode) 
$$Zn_{(s)} \to Zn_{(aq)}^{2+} + 2e^{-}$$
 (oxidation)  $E_{Zn/Zn^{2+}}^{o} = 0.76V$   
(Cathode)  $Cu^{2+} + 2e^{-} \to Cu_{(s)}$  (reduction)  $E_{Cu^{2+}/Cu} = 0.34V$ 

Therefore,

$$E_{cell}^{o} = E_{(ox)}^{o} + E_{(red)}^{o}$$

$$E_{cell}^{o} = 0.76 + 0.34V$$

$$E_{cell}^{o} = 1.10V$$
(4)

The complete notation scheme for a galvanic cell is written with the anode on the left and a double vertical line denoting the presence of a porous plate or salt bridge. For the Daniell cell:

$$Zn | Zn^{2+} || Cu^{2+} | Cu.$$

Each electrode is connected to the voltmeter by alligator clips and metal wiring. The voltmeter measures the voltage generated by the redox reaction. The voltage reading will be positive when the electrodes are connected properly for spontaneous reaction. A spontaneous redox reaction occurs when the species with higher reduction potential is connected as the cathode. Otherwise, the voltage reading will be negative. The meter reading will be positive when the cathode is connected to the (+) outlet and the anode is connected to the (-) outlet. Physically, a negative voltage reading means that you have connected the wrong electrode as cathode. This is equivalent to reversing equation (1). When equation (1) is reversed, the measured cell potential difference becomes

 $E^{O}_{cell} = -1.10$  V. The absolute value of  $\Delta E^{O}_{cell}$  is the same in both cases, but the sign is different. The sign of  $\Delta E^{O}_{cell}$  is positive for a spontaneous reaction and negative for non-spontaneous reaction.

# The Nernst Equation:

For measurements taken under standard conditions (1 atm, 1 M solutions),  $\Delta E^{O}_{cell}$  measures the electric potential difference between the half- cells. For measurements taken under non-standard conditions (the usual laboratory situation), the Nernst equation is used to calculate  $\Delta E_{cell}$ . The Nernst equation gives us the relationship between the overall cell potential difference for a redox reaction  $\Delta E_{cell}$  and the concentrations of the metal-ion solutions. The Nernst equation is;

$$\Delta E_{cell} = \Delta E_{cell}^{o} - \frac{RT}{nF} \ln Q \tag{5}$$

where F is Faraday constant. R the universal gas constant, n the number of electrons transferred, and Q is the reaction quotient. When natural (ln) is converted to base ten (log) and (RT/nF) are evaluated using  $R=8.315 \text{ JK}^{-1} \text{mol}^{-1}$ , T=295.15 K, and  $F=96,485 \text{ Cmol}^{-1}$  the equation becomes;

$$\Delta E_{cell} = \Delta E_{cell}^{o} - \frac{0.0592V}{n} \log Q \tag{6}$$

In this form, galvanic cells are used to determine the concentration of the metal ions present under conditions other than standard conditions. If we apply the Nernst equation to equation (1) we will get

$$\Delta E_{cell} = \Delta E_{cell}^{o} - \frac{0.0592V}{n} \log \frac{[Zn^{2+}]}{[Cu^{2+}]}$$
(7)

#### Thermodynamics of Electrochemical Cell:

More than a century ago, scientists observed the effect of temperature on natural processes and formulated the laws of thermodynamics. Thermodynamics is the study of the flow of energy, especially in the form of heat, and its conversion from one form to another (for example, from chemical energy to heat energy). The laws of thermodynamics are a set of mathematical functions, which govern all forms of energy and their inter-conversion.

The *zeroth law* of thermodynamics is concerned with *temperature equilibrium*; it states that heat always flows from a hot to a cold body.

The *first law* of thermodynamics describes the *conservation of energy*. It states that energy cannot be created or destroyed; it can only be converted from one form to another.

The second law of thermodynamics is concerned with the reversibility and direction of

natural events; it states that **the entropy of the universe tends to increase**. Therefore, **all spontaneous events are accompanied by an increase in the** *entropy* **of the universe.** Entropy (S) is a measure of disorder. The higher the entropy of a system, the lower the order of that system. For example, the entropy of helium sealed inside a balloon is lower than its entropy when is released to open space. When in the balloon, the individual helium atoms are confined to the space within the balloon. When the gas is released the atoms rush out into a less ordered state.

The *Third law* defines the *zero of entropy for a system*. It states that pure substances at *absolute zero* (0 Kelvin), the temperature at which all atomic motion ceases, have entropy of zero.

When these laws are applied to chemical reactions, they relate the equilibrium condition (whether the reaction is proceeding in the forward or reverse direction) and the temperature of the reaction to the thermodynamic functions, namely change in *enthalpy* ( $\Delta H$ ), change in entropy ( $\Delta S$ ), and change in free energy ( $\Delta G$ ). By studying the effect of temperature on the equilibrium condition for a chemical reaction, we can calculate these thermodynamic functions.

By examining  $\Delta H$ ,  $\Delta S$  and  $\Delta G$  in a chemical system, a wealth of information may be extracted. In thermodynamics a *system* is the particular part of the universe being studied.

Enthalpy describes changes of heat in a system. If the system absorbs heat during a given process, this process is said to be *endothermic*, and the change in enthalpy ( $\Delta H$ ) is greater than zero ( $\Box H > 0$ ). On the contrary, if the system releases heat, the process is called *exothermic*, and ( $\Delta H < 0$ ).

As mentioned above, entropy is the measure of disorder or randomness in a system. The greater the order in a system, the lower the entropy. The lower the order in a system, the higher the entropy.

The Gibbs Free Energy (G) is the function derived from H and S. The change in free energy ( $\Delta G$ ) is a composite function that gives a measure of the spontaneity of a reaction. If  $\Delta G$  < 0, a reaction will occur spontaneously. If  $\Delta G > 0$ , the reaction is not spontaneous. If  $\Delta G = 0$  the system is at equilibrium. The mathematical form of  $\Delta G$  is the following:

$$\Delta G = \Delta H - T \Delta S \tag{8}$$

Where T is the absolute temperature (in Kelvin). The effect of the sign of  $\Delta H$  and  $\Delta S$  and the effect of temperature on spontaneity of a reaction can be summarized as follows:

$\Delta H_{ ext{system}}$	$\Delta S_{system}$	Process
-	+	Spontaneous at all temperatures
+	-	Non-spontaneous at all temperatures
+	+	Spontaneous at high temperatures
-	-	Spontaneous at low temperatures

# Thermodynamics and Equilibrium:

For a general reaction or process of A and B giving products C and D:

$$aA + bB \rightarrow cC + dD$$

the reaction quotient, Q, is:

$$Q = \frac{[c]^{c}[D]^{d}}{[A]^{a}[B]^{b}}$$
 (9)

The  $\Delta G$  of a process at any concentration of A, B, C, and D, is given by:

$$\Delta G = \Delta G^{o} + RT \ln Q \tag{10}$$

Where  $\Delta G^O$  is the free energy of the reaction under the defined standard conditions of 1 atm and 1 M concentrations of reactants.  $\Delta G$  is the observed change in free energy at conditions other than standard. At equilibrium  $Q = K_{eq}$ . The reaction favors neither products nor reactants at equilibrium, and  $\Delta G = 0$ . Under these conditions equation (9) becomes:

$$\Delta G^{o} = -RT \ln K_{eq} \tag{11}$$

The cell potential of a redox process is related to the free-energy change as follows:

$$\Delta G^{o} = -nFE^{o} \tag{12}$$

In this equation, F is Faraday's constant, the electrical charge on 1 mol of electron 1F = 96,500 C/mol  $e^- = 96,500$  J/V-mol  $e^-$  and n represents the number of moles of electrons transferred in the reaction. For the case when both reactants and products are in their standard states, equation (11) takes the following form:

$$\Delta G^{o} = -nFE^{o} \tag{13}$$

# **Laws of Electrolysis:**

Electrolysis implies the processes which utilize electrical energy for extraction of metals (Example-Cu, Al, Zn etc) which known as **electro winning** and for purification of metals (Example-Cu, Al, Pb etc) which known as **electro refining**.

In case of electro winning, the anode is insoluble conductor while in electro refining, it is impure metal itself. The electrolyte in each case is a solution with sufficiently high electrical conductivity and solute concentration. The cathode may be pure metal or a blank of another metal.

Electrolytic dissociation of ionic media is governed by two laws, which are known as Faraday's laws of electrolysis.

# Faraday's First Law:

It states that "The weight of material (W) deposited at an electrode is directly proportional to the quantity of electricity (Q) passed through the electrolyte".

Mathematically can be expressed as

$$W \alpha Q \Rightarrow W \alpha (c \times t) \quad [Since Q = c \times t]$$
 (9.1)

$$\Rightarrow W = Z \times c \times t \tag{9.2}$$

[Where

c – Electric Current (in amp), t – Time (in sec.)

W – Weight deposited (in gm.), Z – Electrochemical Equivalent]

N. B.: Electrochemical Equivalent (Z): It is defined as the weight deposited by a current of 1 amp during its passage for duration of 1 sec.

# Faraday's Second Law:

It states that "The weight of material (W) deposited at an electrode is directly proportional to the equivalent weight (E) of the material".

Mathematically can be expressed as

$$W \alpha E \Rightarrow E \alpha W \Rightarrow E = F \times W$$
 (9.3)

$$\begin{split} &\Rightarrow F = E/W = (A/n)/W, \\ &F \approx 96500 \; Coulomb/gm. \; eq. \\ &A - Atomic \; Mass, \; W - Weight \; deposited \; (in \; gm.) \\ &n - Valency, \; E - Equivalent \; weight \end{split}$$

Combined 1st and 2nd laws of Faraday, we have

$$W \ \alpha \ Q \times E \ \Rightarrow \ (Q \times E) \ \alpha \ W$$
 
$$\Rightarrow Q \times E \ = F \times W$$
 Now putting  $E = {}^{A}\!/_{Z} \ \text{ and } Q = (c \times t) \text{ in equation (9.6), we will get }$  
$$W = Zct/nF$$

Some Important Parameters::

**Current Efficiency:** It is defined as the ratio of the actual mass of the substance (metal) liberated from an electrolyte by the passage of current to the mass of the substance liberated theoretically according to Faraday's law.

Mathematically it is represented as

Current Efficiency = Theoritical amount of electricity required/Actual amount of electricity

consumed

Electric Power: It is defined as the ratio of electric power used per day with actual weight of

metal deposited.

Thermodynamics of Electrochemical Cells:

- An Electrochemical reaction involves coupling of chemical reaction with the flow of

Electric current.

- Many metals are extracted and refined by electrolytic process (Zn, Al, Mg etc.).

- Electroplating and anodizing are employed for surface protection of metals and alloys

from corrosion.

- Electrochemical reactions occur in Corrosion, Hydrometallurgy and slag-metal -

reactions.

- Electrochemical method used for high temperature measurement tools.

- Batteries are Electrochemical cell.

Electrochemical cells are broadly classified into two categories

Galvanic Cells: In this case, stored chemical energy is converted into electrical energy.

**Electrolytic Cells**: In this case, stored electrical energy is used to do chemical work.

Thermodynamic studies/predictions/measurements can be done properly only for Galvanic

cells. These are can be made to operate reversibly.

1Ω

#### **Daniel Cell:**

Most common example of Galvanic cell is Daniel cell.

Overall Reaction: Zn(S) + CuS04(aq) = Cu(S) + ZnS04(aq)

Overall reaction (Ionic form): Zn(S) + Cu + 2(aq) = Cu(S) + Zn + 2(aq)

Reaction Consists of

Anodic Reaction: Zn(S) = Zn+2(aq) + 2e(0xidation)

Cathodic Reaction: Cu+2(aq) + 2e = Cu (s) (Reduction)

Electrolytes are ionic liquids or solids and classified as follows

Classification of Electrolytes			
Sl. No.	Electrolytes	Examples of current carrying Ions	
1	Aqueous Solutions	Na <sup>+</sup> , H <sup>+</sup> ,Cl <sup>-</sup> etc	
2	Molten Salts	Na <sup>+</sup> , K <sup>+</sup> , Cd <sup>+</sup> , Cl <sup>-</sup> , F <sup>-</sup> etc	
3	Molten Slags	Ca <sup>+2</sup> , Mn <sup>2+</sup> etc	
4	Solid Oxide Electrolytes	$0^{2-}$	
5	Other Solid Electrolytes	Na <sup>+</sup> , Ag <sup>+</sup> , F <sup>-</sup> , Li <sup>+</sup> etc	

Aqueous solutions constitute the electrolytes in the Daniel cell. For example if we have considered aq. ZnSO4 solution, then add up some amount of H2SO4 to improve its electrical conductivity. Due to high mobility H+, it will carry major fraction of current. The reaction at cathode, primarily discharge of Zn2+ ions and deposition of Zn.

Similarly by taking molten salts at high temperature may consists of NaCl, KCl and CdCl2. But only Cd2+ will participate in electrochemical reaction.

Generally, for aqueous solutions as electrolyte, the electrochemical cell operated at room temperature. For molten salts, it is about (400-900) C. For molten slag case, it is about (1000-1500) C.

#### **Solid Electrolyte:**

In case of solid electrolytes, the operated temperature generally very high and it depends upon the nature of electrolytes. Out of many, **Zirconia** (**ZrO2**) is well known solid electrolyte. It is a high temperature ceramic material.

Zirconia is stable at high temperature but it undergoes some phase transformation during heating and cooling. Due to which there thermal stresses developed and that may be cause failure in service. To remove these chances, there are various oxides such as CaO, MgO and Y2O3 added and as a result melting point of ZrO2 get increased to approximately 2400 C.

Let us consider the example of ZrO2-CaO solid solution. In pure ZrO2, Zr<sup>4+</sup> ions occupy cationic sites and O2- ions occupy anionic sites. So after the addition of CaO to ZrO2, some of Ca2+ replace the Zr2+ from the cationic sites and allows the movement of O2- ions. Since Ca2+ and Zr4+ are almost immobile around above (700-800) C. Thus the cell operated at high temperature.

Besides ZrO2-CaO solid electrolytes, other important solid electrolytes are ZrO2- Y2O3, ThO2-Y2O3, CaF2 doped with YF3 etc.

#### Thermodynamic of reversible galvanic cells:

Some electrical cell can be made to behave either as a Galvanic cell or as an electrolytic cell.

Example: Daniel Cell.

If external DC source connected to the cell having imposed voltage (Vext), that opposes that of the Daniel Cell voltage (Vcell). Then depending on magnitude of Vext and Vcell, we have two conditions

Condition-1:

Vest < Vce  $SS \Rightarrow$  Cell behaves as Galvanic cell

Cell reaction is

Zn(S) + CuS04(aq) = ZnS04(aq) + Cu(S)

Condition-2:

 $Vest > VceSS \Rightarrow Cell behaves as electrolytic cell$ 

Cell reaction is

$$Cu(S) + ZnS04(aq) = CuS04(aq) + Zn(S)$$

In an electrolytic cell, chemical reaction occurs only if current allowed to flow through the cell.

But if no current flow i. e. circuit becomes open then at that time voltage is known as emf or electromotive force of the Galvanic cell.

Reversible Galvanic cell possible if and only

Use of a voltmeter of very high resistance makes current flow negligible.

Impose voltage from external source, Vest  $\cong$  VceSS i. e. emf of the cell and as a result current flow is negligible.

# Relation between cell emf (e) and free energy of cell reaction ( $\Delta g$ ):

From a reversible process

$$dG = VdP - SdT - \delta W'$$

[Where, W' – Work done other than work done against pressure]

At constant P and T.

$$dG = -\delta W$$

In case of a reversible Galvanic cell,

$$\delta W' = E \delta q$$

(Since 
$$W = VIt = Eq \Rightarrow \delta W = E\delta q$$
)

[Where

E – Cell Emf

ðq – Infinitesimal quantity of electric charge transformed across the cell due to the chemical reaction in the cell.]

Again from the Faraday's law of electrolysis,

 $\delta q = ZFdn$ 

[Where, n – Number of moles]

Putting the value of dq in the above equation, we get

$$\delta W' = E \times (ZFdn) = ZFEdn$$

Again putting this equation in free energy equation, we get

$$dG = -\delta W' = -ZFEdn$$

So for 1 mol of the above equation becomes

$$dG = -ZFE \Rightarrow \Delta G = -ZFE$$

Similarly, at standard state equation becomes

$$dG^0 = -ZFE^0 \Rightarrow \Delta G^0 = -ZFE^0 \qquad (9.18)$$

Since we know

$$\Delta G = \Delta G0 + RT \ln J$$

Now using the above equations we get

$$-ZFE = -ZFE^0 + RT \ln J$$

$$\Rightarrow$$
 - E = -E<sup>0</sup> + (RT/ZF) ln J

 $\Rightarrow$  E = E<sup>0</sup> – (RT/ZF) ln J It is known as Nernst's equation. It can be written as

$$E = E^0 - 2.303(RT/ZF) \log J$$

Introduction to metallurgical kinetics: heterogeneous reaction kinetics: gas-solid, solid -liquid, liquid - liquid and solid-solid systems. Empirical and semi-empirical kinetics, concept of Johnson - Mehl equation, Thermal analysis.

# **TOPOCHEMICAL REACTION:**

It is defined as the solid-gas reaction or phase boundary controlled reactions that **occur by the movement of well-defined interface**.

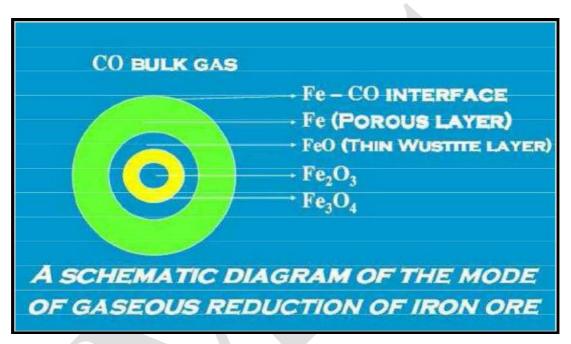


Fig represents a schematic diagram of Gaseous reduction of iron ore, where reduction occurs by using CO gas.

# **Steps of the topochemical reduction:**

Diffusion of reduce gas (CO, H2) from the bulk gas phase to the ore-pellet through surface film.

- i. Diffusion of reduce gas from ore-pellet to reductant layers.
- ii. Chemical reaction at the interface
- iii. Diffusion of product gas (CO2, H2O) from reductant layer to ore-pellet
- iv. Diffusion of product gas from ore-pellet to surface film.

Most of the metallurgical reactions are heterogeneous. The main types of heterogeneous reactions are discussed below:

- (i) <u>Gas Solid</u>: Reaction of hematite (Fe2O3) with CO or H2. Or Oxidation of Metals in atmosphere containing oxygen.
- (ii) <u>Gas Liquid:</u> Gaseous reduction in hydro-metallurgy.
- (iii) <u>Liquid Liquid:</u> Metal slag reaction
- (iv) <u>Liquid Solid:</u> Leaching and corrosion reactions
- (v) <u>Solid Solid:</u> Metallothermic reductionic reaction



Dercirations 1. Spherical Pareticle (Topochenical reaction)

Rate of reaction of Concentration of fluid. & Area of reaction.

> - dw & CA

K is the reaction rate > - dw = KCA Constant-

for Sphere, A = 4002

W=VXP.

9initially, reaction has not strated, so C=1. Putting these values in above equation, we get-

- d [ 4 xrc3. f] = K. 47rc2. 1.

 $\frac{1}{2} - \frac{dr}{dt} = \frac{3k}{p}$ 

Initial radius of the unreacted reactant- Spherce is To. As the reaction these place, the product loger develops and the reactant layer decreases.

Let the final reactant-sphere radius is

of. So intigrating the above equation from to re=reo (t=0) to [re=rej (t=t) we have.

 $\int -d\mathbf{r} = \frac{\mathbf{K}^1}{\mathbf{P}} \int_{\delta}^{\mathbf{t}} d\mathbf{r}$ 

 $\gamma_0 - \gamma = \frac{K!}{n}, t.$ It has greeze is a metal orade (e.g. reduction of hematite) and the flowed is a reductant, the weight of the spherical metal onide decreases with time due to the loss of origen during reduction. 30 degree of reduction == Weight 1888 = Wo-Wf = 1 - 4/3 Th3. P Initial weight Wo (2) 1/3 Th3 P  $=1-\left(\frac{\gamma}{\gamma_0}\right)^3\frac{13\pi^2}{4/3\pi^2}\frac{P}{P}$ 

 $\Rightarrow \left(\frac{\Upsilon}{\Upsilon_0}\right) = \left(1-\varkappa\right)^{V_3} \Rightarrow \Upsilon = \Upsilon_0 \left(1-\varkappa\right)^{V_3} - 2$ 

Putting egn @ an egn 1. ro[1-(1-2) 13] = K't It in known as Mckewan Model.

It the weight loss is one conned for deflecent times. memmed from experiencental data, and to [1-(1-d)"3] is plotted with time and it gives a straight line as pec egn 3, then it obeys the Mckewan reaction model.

2. Flat Plate (7000 cheneral)

Now, let us commerce a flat plate of reactant having area A and brechness d. During the reaction, the product layer form and it increases with increase to reduction.

So the vate of reaction can be written as:  $\frac{dw}{dt} = \frac{DAC}{y}$  where w is the weight-D is Differences Coefficient A is the Sareface area of reaction. C ès Consentration.

W= YxP. Potting this value in above equation. d (AYP) = DAC = (P)  $\Rightarrow \frac{dy}{dt} = \frac{K}{y}$  where  $K = \frac{DC}{p} = Constant$ > y dy = k. di-> y2 = Kt.

It is called parabolic law.

Growth Model or Johnson - Mehl's equation. Nucleation - first melie of product forms - Then the multi of the productgrows in lite. Naclei fromation. The relation between rate of dd = Kn +n-1 (1-x) -> \frac{dd}{1-d} = K^n \int\_{n-1} dt\_{-d}  $-\ln(1-\alpha) = k^n \cdot \frac{th}{n} = \left(\frac{k^n}{n}\right) \cdot t^n$  $\Rightarrow$  log  $\left(\frac{1}{1-\alpha}\right) = \frac{1}{2 \cdot 303} \cdot \left(\frac{k't}{n}\right)^n$ Taking log, log log (1-x) = nlog k! + nlogt - leg (2.303) the enpression for Johnson-mehl equation.

# Homogeneem

- Takes place within one phase

Example: - N2+ A2 = NH3

- Reaction occurs in balle
- Rate of Cheneical reaction is proportional to the Volume of phase
- No adsorption and desorption involved.
- Reaction Mechanism is not Complex

## Mol calarity

- 9t is the number of reacting spuies
- Theoretical Value
- Postève extegral value 1, 2, 3 - - - n
- Doesn't tell about bre Mechanism
- Dobnit Change with temperature 2 presture

## Heterogeneon.

- Parolves more than one Phase

Example: Gas-Solid reaction. Reduction of Hematite eve long lo gas.

- Reselion occurs at the interface.

- Rate is proportial to the area of the interface.
- Involves absorption of resolants into the interfacial layer.
- Reaction mechanism is Conglex.

### order

- 9+ is the sum of the power of the Consentration terrors in the rate expression.
- Experimentally determined.
- It can be negative, Positive and freational Value.
- Gives clue asontmechanism,
  - May charge with temperature 2 prestome.

Registration No.: 2

Total number of printed pages - 3

B. Tech **PCMT 4202** 

# Third Semester Regular Examination - 2014 METALLURGICAL THERMODYNAMICS AND KINETICS

BRANCH(S): MM, MME

QUESTION CODE: H412

Full Marks - 7,0

Time - 3 Hours

Answer Question No. 1 which is compulsory and any five from the rest. The figures in the right-hand margin indicate marks.

Answer the following questions:

2×10

- What do you mean by Extensive and intensive properties?
- Define Reversible and irreversible process. (b)
- Define Activation energy and Internal energy. (c)
- What is the basic principle of Differential Thermal Analysis (DTA)? (d)
- (e) What do you mean by standard state of a system?
- What is Electro Chemical Equivalent? (f)
- What is Limiting Current Density? (g)
- (h) What is Henry's law?
- What is phase rule? (i)
- State second law of thermodynamics. (j)

Write short notes on any two: 2.

5×2

- (a) One weight percentage standard state
  - (b) Thermal Analysis
  - (c) Excess function
  - (d) Partial molal quantities
  - (e) Auxiliary functions.

P.T.O.

- Derive Gibbs Helmholtz equation  $\left[\frac{\partial (\Delta G / T)}{\partial T}\right]_{p=-\Delta H/T^2}$
- Calculate the standard heat of formation of solid PbO produced from liquid (b) Pb and O2 gas at 800 K. The melting point of Pb is 600 K and its latent heat of fusion is 4.81 kJ/mol.

#### Given:

$$\Delta H_{\rm f}^{\circ}$$
, 298,  $Cr_2O_{3(s)} = -1120.3$  kJ/mol,  
 $\Delta H_{\rm f}^{\circ}$ , 298,  $Al_2O_{3(s)} = -1674.0$  kJ/mol  
 $Cp$ ,  $Al_{(s)} = 20.7 + 12.4 \times 10^{-3}$  T J/K/mol

Cp, 
$$Al_{(s)} = 20.7 + 12.4$$
  
Cp,  $Al_2O_{3(s)} = 106.6 + 17.8 \times 10^{-3}T - 28.5 \times 10^{5}T^{-2}$  J/K/mol

Cp, 
$$Cr_{(s)} = 24.4 + 9.87 \times 10^{-3} \text{ T} - 3.7 \times 10^{5} \text{ T}^{-2} \text{ J/K/mol}$$
  
Cp,  $Cr_{(s)} = 119.4 + 9.2 \times 10^{-3} \text{ T} - 15.6 \times 10^{5} \text{ T}^{-2} \text{ J/K/mol}$ 

- What is an ideal solution? Explain the important characteristics of an ideal solution in terms of:
  - Thermodynamic chemical potential
  - Enthalpy.
  - (b) Calculate the standard heat of reaction of  $Fe_2O_3 + 3CO = 2Fe + 3CO_2$  from the following data:

$$3Fe_2O_3 + CO = 2Fe_3O_4 + CO_2$$
;

$$\Delta H^{\circ}_{298} = -12.7 \text{ k.Cal}$$

$$_{2}^{290}$$
 Fe<sub>3</sub>O<sub>4</sub> + CO = 3FeO + CO<sub>2</sub>; - 15

$$\Delta H^{\circ}_{298} = + 9.8 \text{k.Cal}$$

$$\Delta H^{\circ}_{298} = -4.4$$
k.Cal

- Discuss topo-chemical pattern of iron ore reduction. Discuss the 5. significance of activation energy in a chemical reaction.
  - Calculate the entropy of liquid iron at its melting point, 1808 K, given that for iron:

$$L_f = 15.4 \text{ KJ/mol}, S^{\circ}_{298}, Fe(s) = 27.9 \text{ J/K/mol} \text{ and } Cp = 25.2 \text{ J/K/mol}.$$

$$OR \text{ (of b.)}$$

and ont

Calculate the standard entropy change for the reaction

$$Cr_2O_3(s) + 3C(s) = 2Cr(s) + 3CO(g)$$

Given:

$$S_{298}^{\circ}$$
,  $Cr_2O_{3(s)} = 83.17 \text{ J/K/mol}$ 

$$S_{298}^{\circ}$$
,  $Cr_{(s)} = 23.76 \text{ J/K/mol}$ 

- (a) What is fugacity? What do you mean by standard state of a system?
  - (b). State Henry's Law. Justify "the fugacity of the solute in real dilute solution is
- Derive the following thermodynamic relations (any two):

(a) 
$$Cp - Cv = R$$

- (b)  $P_1(RT_1/P_1)^{\gamma} = P_2(RT_2/P_2)^{\gamma} = Constant$
- (c) dU = T.dS P.dV

(d) 
$$\left(\frac{\partial y}{\partial x}\right)_z \left(\frac{\partial y}{\partial z}\right)_x \left(\frac{\partial z}{\partial x}\right)_y = -1$$

What is entropy? Discuss important characteristics of entropy. Derive expression for entropy of a perfect gas (S = Cp InV + Cv InP + constant).

OR

Derive Maxwell's Relations. From the following data determine which metal has greater probability of oxidation in presence of steam at 827°C and 1 atm 6+4

- (a) NiO(s) + H<sub>2</sub>(g) = Ni(s) + H'<sub>2</sub>(g),  $\Delta G^{\circ} = (-2301 42.59 \text{ T})J$
- (b)  $1/3 \operatorname{Cr}_2 O_3(s) + H_2(g) = 2/3 \operatorname{Cr}(s) + H_2 O(g), \ \Delta G^\circ = (126,566 30.67T) J$

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### 3rd Semester Regular Examination 2016-17 METALLURGICAL THERMODYNAMICS AND KINETICS

BRANCH(S): METTA, MME Time: 3 Hours

> Max Marks: 100 Q.CODE: Y546

Answer Part-A which is compulsory and any four from Part-B. The figures in the right hand margin indicate marks.

### Part - A (Answer all the questions)

Answer the following questions: Q1

(2 x 10)

- a) In an Ellingham diagram, the standard free energy change ΔG<sup>0</sup> for the oxidation reaction of a metal M given by:  $xM_{(s)} + O_2 = M_xO_2(S)$ , is plotted as a function of temperature. The slope of this line is positive because  $\Delta S^0$  is positive (B)  $\Delta S^0$  is negative (C)  $\Delta H^0$  is positive (D)  $\Delta H^0$  is negative
- b) The entropy becomes zero at 0°C for a (A) Pure element (B) perfect crystal (C) random solid solution (D) none
- c) The slope of the Gibbs energy G versus T curve at 0K and constant pressure is (A) 0 (B) Ho (Q) So (D) - H
- d) Which one of the following is NOTan intensive property? (A) Temperature(B) Pressure(C) Volume(D) Refractive index
- e) The specific heat (Cp) of pure iron expressed in J/(mol.K) as a function of temperature T (in K) is given as:  $Cp = 17.49 + 24.77 \times 10^{-3} T$ What is the change in the enthalpy of pure iron (in J/mol) when it is heated from 25°C to 700°C? ...11806.045/m
- f) If two systems P and Q are in thermal equilibrium with a third system M, then P and Q will also be in thermal equilibrium with each other. This is following

(A) First law of Thermodynamics (C) Third law of Thermodynamics (B) Second law of Thermodynamics (D) Zeroeth law of Thermodynamics

- g) A heat engine takes in 900 J of heat from a high temperature reservoir and produces 300 J of work in each cycle. What is its efficiency?..33.33%
- h) Entropy change for a reversible process is .. zero (o). Enthalpy change during a constant-pressure process is equal to ...dq =du+dw
- The value of activity coefficient for ideal Raoultian behaviour is ....!...

Q2 Answer the following questions:  $(2 \times 10)$ a) Define Henry's law. b) Draw the curve showing variation of (i) Cp~T, (ii) H~T(iii) G~T. c) Define activity of a component. d) What is Helmholtz free energy? e) Draw the schematic of a heat engine. f) What is spontaneous process? g) Define second law of thermodynamics in terms of entropy h) Define thermal analysis? What are the different techniques of thermal analysis? A first-order reaction proceeds until 75% of reactant A is consumed within 10 min. Determine the rate constant. What is the significance of Johnson-Mehl equation? Part - B (Answer any four questions) Q3 a) Ten litres of a monatomic ideal gas at 25°C and 10 atm pressure are (10)expanded to a final pressure of 1atm. The molar heat capacity of the gas at constant volume, C<sub>v</sub> is 3/2R and is independent of temperature. Calculate the work done, the heat absorbed and the change in U and in H for the gas if the process is carried out (1) isothermally and reversibly, and (2) adiabatically and reversibly. Having determined the final state of the gas after reversible adiabatic expansion, verify that the change in U for the process is independent of the path taken between the initial and final states by considering the process to be carried out as An isothermal process followed by a constant volume process A constant volume process followed by an isothermal III. An isothermal process followed by a constant pressure An constant volume process followed by a constant pressure A constant pressure process followed by a constant volume b) Draw the phase diagram for a one component system and explain the (5) various regions in the curve Ten moles of ideal gas, in the initial state P1= 10atm, T1= 300K are (10)taken round the following cycle: A reversible change of state along a straight line path on the P-V diagram to the state P=1atm, T=300K, ii. A reversible isobaric compression to V=24.6 liters A reversible constant volume process to P=10atm. How much work is done on or by the system during the cycle? Is this work done on the system or by the system? b) Two moles of a monoatomic ideal gas are at contained at a pressure of (5) 1atm and a temperature of 300K. 34,166 joules of heat are transferred to the gas, as a result of which the gas expands and does 1216 joules of work against its surroundings. The process is reversible. Calculate the final temperature of the gas.

Five moles of an ideal gas are contained adiabatically at 50atm (10)pressure and 300K. The pressure is suddenly released to 10atm, and the gas undergoes an irreversible expansion during which it performs Q5 a) 4000 joules of work. Shoe that the final temperature of gas after the irreversible expansion is greater than that which the gas would attain if the expansion from 50 to 10 atm has been conducted reversibly. Calculate the entropy produced as a result of the irreversible (5)

The constant volume molar heat capacity of the gas Cv has the value

- b) The initial state of one mole of a monoatomic ideal gas is P=10 atm and T= 300K. Calculate the change in entropy of the gas for (a) an isothermal decrease in the pressure to 5atm, (b) a reversible adiabatic expansion to a pressure of 5atm, (c) a constant volume decrease in the pressure to 5 atm.
- Q6 a) Calculatetheheatofreactionofchlorinationofzirconiumoxideat25°C (10)(298K)and777°C(1050K),accordingtothefollowingreaction: ZrO2+2Cl2+C=ZrCl4+CO2. Given:For ZrCl<sub>4</sub>:ΔH°<sub>298</sub>=-234.7kcal/mole(-931.98kJ/mol) Cp= 133.55-12.18X 10<sup>5</sup>T-2J/K/mol). For CO<sub>2</sub>:ΔH° <sub>298</sub>=-94.05kcal/mole(-393.50kJ/mol) Cp=  $44.14+9.04X10^{-3}T-8.58X10^{5}T^{-2}J/K/mol$ ).

ForZrO<sub>2</sub>: ΔH°<sub>298</sub>=-259.5kcal/mole (-1,085.75kJ/mol).  $Cp = 69.62 + 7.53 \times 10^{-3} \text{T} - 14.06 \times 10^{5} \text{T}^{-2} \text{J/K/mol})$ 

ForCl<sub>2</sub>:Cp=  $36.90-0.25\times10^{-3}$ T- $2.85\times10^{5}$ T- $^{2}$ J/K/mol).

ForC:Cp= 17.15+4.27x10<sup>-3</sup>T-8.79x10<sup>5</sup>T<sup>-2</sup>J/K/mol b) Calculate the entropy change of the Universe in isothermal freezing of 1g-mole of super cooled liquid gold at 1250 K, from the following data

 $T_m = 1336K$ ,  $\Delta H_m^0$  (at 1336K)= 12.36 x 10<sup>3</sup> J/mol for gold. C<sub>p</sub>(S)= 23.68 + 5.19 x 10<sup>-3</sup> T J/mol/K

- Al<sub>2</sub>O<sub>3</sub> which melts at 2324K, and Cr<sub>2</sub>O<sub>3</sub>, which melts at 2538K form complete ranges of solid and liquid solutions. Assuming that  $\Delta S_m^0$  cr203= bal203, and that the solid and liquid solution in the system Al2O3-Q7 a) Cr2O3 behave ideally, calculate
  - The temperature at which equilibrium melting begins when an alloy of XAI2O3=0.5 is heated

The composition of the melt which first forms

The temperature at which equilibrium melting is complete

The composition of last formed solid.

The isotropic composition of lead in atomic percent is Atomic weight 1.5 204 23.6 206 22.6 207 52.3

Calculate the molar configurational entropy of lead.

(5)

(10)

(5)

At 700K, the activity of Ga in a liquid Ga-Cd solution of composition (10)Q8 a) X<sub>Ga</sub>=0.5 has the value 0.79. On the assumptions that liquid solutions of Ga and Cd exhibit regular solution behaviour, estimate the energy of the Ga-Cd bond in the solution. The molar enthalpies of evaporation of liquid Ga and liquid Cd at their melting temperatures are, respectively, 270000 and 100000J. (5) b) At 1300K, the Emf of the following cell is 0.60 V. Pb(pure liquid)/ Liquid(PbO-SiO<sub>2</sub>)/Pt(s), O<sub>2</sub>(g)(P<sub>O2</sub>= 1atm) Given:  $\Delta G^0 = -88,800 \text{ J mol}^{-1}$  at 1300K for the reaction  $Pb(1) + \frac{1}{2} O_2(q) = (PbO)$ Calculate the activity and the activity coefficient of PbO in the PbO-SiO2 electrolyte. (10)With the help of a PV diagram of a Carnot cycle derive the efficiency of Carnot cycle taking ideal gas as the working substance. With the help of the efficiency derive the definition of second law of thermodynamics. You are now operating a Carnot engine at 40% efficiency, which exhausts heat into a heat sink at 298 K. If you want to increase the efficiency of the engine to 65%, to what temperature would you have to raise the heat reservoir?

b) Derive the Maxwell relations.

(5)